



2023/2024 NATURE IN ITS FINEST FORM.



ON THE SAME PAGE AS NATURE. INDEX OF CONTENTS.

These 132 pages you're holding in your hand are filled with well over 700 perfect solutions from nature. The entire naturesse range is made entirely of fast-growing renewable raw materials. Some of these are unused residual materials from agriculture that would otherwise be discarded or go to waste; others are based on rapidly renewable raw materials derived from plants, such as the incredibly fast-growing bamboo. The raw materials used are 100 percent biodegradable and climate-friendly. All products developed from them are absolutely plastic-free, conserve finite fossil resources, feature impressive design quality and

offer excellent functionality. Moreover, since 2021, our entire product range is 100% climate neutral. Find out more on page 7.

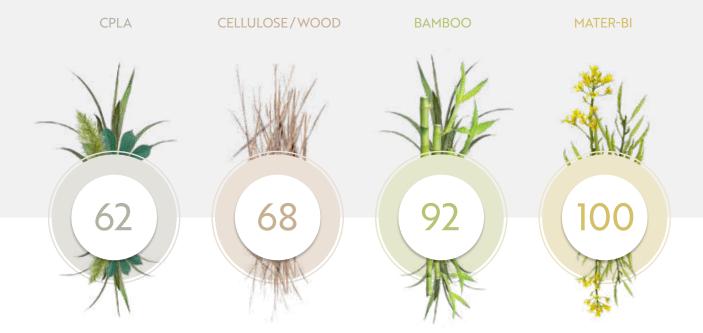
Our main catalogue gives you an overview of our standard products made from seven raw material groups – all of which are in stock and available immediately. Virtually every requirement is catered to with the natural plates, bowls, dishes, lids, cups, glasses, drinking straws and cutlery. And much more is possible. Ask us if you want nature in a different shape!



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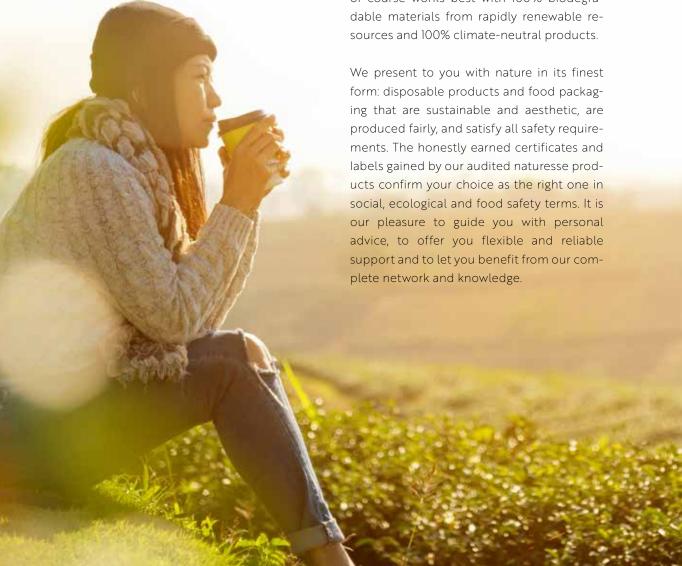


THE NATURESSE PROMISE

«Nature in its finest form» – a promise that could not be more clear. It emphasises aesthetics as well as respect for nature, and it makes it clear that nature provides us with the perfect solutions for our every need.

naturesse is the future. And has been since 2003. We've had the answers to the plastic ban on individual product groups, which came into force in the EU in 2021, for nearly

20 years now. With a complete, comprehensive range of well over 700 permanently available products made from renewable raw materials, plus a wealth of bespoke customer solutions, naturesse is ready for a sustainable world. A world in which alternatives to petroleum and conventional plastics, as well as use of natural concepts, are gaining in importance. Ultimately, the aim is to conserve the earth's finite resources and reduce the amount of plastic waste – which of course works best with 100% biodegradable materials from rapidly renewable resources and 100% climate-neutral products.



FULL HOUSE!

NATURESSE PACKAGING IS NOW CLIMATE-NEUTRAL



We have always been 100% natural. And 100% reduced-plastic or plastic-free, too. A while ago we also became 100% biodegradable. And now we have achieved the final 100%: all packaging, cutlery – in short all naturesse products – are now completely climate-neutral. We fully offset all relevant emissions of greenhouse gases, such as CO₂, so that you can serve your food and drink in 100% climate neutral products.

Climate neutrality means that the carbon footprint of naturesse products – from the cultivation of the raw materials to production to delivery – is calculated on the basis of

internationally recognised standards and offset by supporting certified climate-protection projects.

In addition to prevention and reduction, this offsetting of CO₂ emissions is an important step towards comprehensive climate protection and enables us to make an active contribution to the achievement of the UN Sustainable Development Goals. Our efforts are certified through the ClimatePartner «carbon neutral» label. You can see how much CO₂ we have compensated, the label, and information about the projects we are supporting at any time at ClimatePartner.

How do we make our packaging climate-neutral?



01

Fully calculate CO₂ emissions



02

Reduce CO₂ emissions



03

Fully compensate CO₂ emissions



04

Confirmed climate neutrality through recognised label and certificate

You can find the climate-protection projects, information on CO2 compensation and the certificate here.





NATURESSE SUPPORTS CLIMATE-PROTECTION PROJECTS IN INDIA



Climate-friendly rice cultivation in Madhya Pradesh, India



Reforestation of degraded forests in Bagepalli, India





OVERVIEWS FOR QUICK RESULTS

Our overviews and symbols are there to guide you. They help you to find what you need quickly. With the right raw material for the right application. With the right product for your needs. With the perfect lid, the appropriate certificate and ideal properties for your desired purpose.

THE RIGHT RAW MATERIAL FOR YOUR APPLICATIONS

	が Min の	∭MAX			Greasy application	Liquid application
PALM LEAF	-25	+220	~	~	~	~
SUGAR CANE	-25	+200	WITH PAN LINER	~	~	~
SUGAR CANE BIO-LAMINATED	-25	+200	~	~	~	~
PLA	-18	+40	×	×	~	~
CPLA	-18	+85	×	×	~	~
CELLULOSE	-25	+85	×	~	~	~
WOOD	-18	+70	×	×	~	~
ВАМВОО	-25	+85	×	~	~	~
MATER-BI	-18	+40	×	×	×	×



A QUICK PRODUCT OVERVIEW



THE RIGHT LID FOR EVERY APPLICATION

As a result of a development process over many years, all our lids for food trays are extremely functional, close perfectly, can be stacked and fit our wide assortment of square and round trays. For the **ready-meal delivery service**, the lids were fitted

with reinforced closing mechanisms so that meals containing liquids such as soups or sauces can be transported without any worries. Please note the types 1–4, which are also labelled as such in the catalogue.



COLD APPLICATIONS MADE OF PLA

Application: -18 to +40 degrees **Colour:** transparent

TYPE 1	PLA lid, transport-friendly with notch	
TYPE 2	PLA lid, transport-friendly with notch and recess for wrapper	



COLD AND HOT APPLICATIONS, MADE OF SUGAR CANE

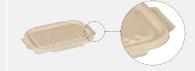
Application: -25 to +200 degrees **Properties:** microwave-safe, insulated

Colour: white or natural



TYPE 3 Sugar cane lid, transport-friendly

with patented napac wing locking system





COLD AND HOT APPLICATIONS, MADE OF KRAFT

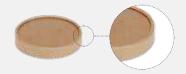
Application: -25 to +85 degrees **Properties:** microwave-safe, insulated

Colour: brown



TYPE 4

Kraft lid, transport-friendly with SnapOn lid and steam vent



OUR CERTIFICATIONS

Some products and product groups are specially certified; this is indicated by the various symbols. The certificates are explained on page 109.



Biodegradable to DIN EN 13432



Certified food-safe



Fair working conditions



From sustainable forestry



Dishwasher-safe to DIN EN 12875





OTHER PROPERTIES

If trays are sealable or items imprintable, this is indicated by the relevant symbol.



Sealable



Customized print















WHEN A PALM TREE DELIVERS THE PLATES

Only when the leaves of the betel palm die and fall to the ground do we gather them up and shape them into natural disposable tableware. Our naturesse palm leaf products are processed at source – a sensible choice both for the environment and for us humans.

This means that your tableware is environmentally friendly, fairly produced and 100 percent biodegradable.



Palm leaf A GIFT FROM NATURE







Raw material betel palm

Dried palm leaf sheath

Finished product

The green leaves of the betel palm grow at heights of up to 25 metres above the ground. Once they lose their natural moisture and dry out almost completely, they **fall to the ground on their own** and can then be processed further. Any overexploitation is prevented in a natural way, because the green leaves still contain too much moisture and would quickly develop mould. Instead of leaving the fallen leaves to wither and rot on the ground, they are now shaped into superb disposable tableware.

Palm leaf products are ovenproof, food-safe and grease- and heat-resistant – all without any additional coatings or the need for any additives. The disposable tableware produced in this way remains 100 percent biodegradable. The particularly elegant style is also the work of nature: since each palm leaf has its

own uniquely elegant pattern of veins, any product made from it, is a uniquely stylish one-of-a-kind item.

The betel palm is grown in mixed culture, which preserves the soils. The natural palm leaf production in a small village in south-west India is carried out under **audited**, **fair conditions** and meets high social standards (certified to SA 8000). With the processing taking place locally, the inhabitants of an entire region can use their own resources to build up a lasting livelihood for themselves. Our palm leaf products are also certified according to **DIN EN 13432**.





BOWL ROUND

Item no. 5035 Ø 18.0 × 3.5 cm 350 ml 100 pcs. **Item no. 5036** Ø 20.0×3.5 cm 400 ml 100 pcs.





BOWL TRIGON

Item no. 14645 18.0×17.0×5.5cm 300 ml 100 pcs. Item no. 12172 21.1×20.2×6.6 cm 600 ml 100 pcs.

BOWL DEEP

Ø 15.5×5.0 cm 400 ml with rim Item no. 15190 **Item no. 10759** Ø 14.2×6.0 cm 500 ml with rim **Item no. 19441** Ø 16.0 × 5.0 cm 650 ml without rim 100 pcs.

100 pcs. 100 pcs.





BOWL KHEOPS

Item no. N140 16.0×16.0×4.5cm 450 ml 100 pcs.

Lid PLA

Item no. N279 transparent 400 pcs.

DISH BOAT

Item no. N731 22.0 × 13.5 × 4.0 cm 400 ml 100 pcs.





DISH TRAY

Item no. 10066 18.0 × 8.5 × 4.5 cm 260 ml 300 pcs.





DISH OVAL

Item no. 5284 22.0×12.5×6.0 cm 740 ml 100 pcs.

PLATE SQUARE

 Item no. 15341
 16.0×16.0×1.5cm
 without rim
 200 pcs.

 Item no. 15598
 20.0×20.0×1.5cm
 without rim
 200 pcs.

 Item no. 5030
 17.0×17.0×2.5cm
 with rim
 100 pcs.

 Item no. 5040
 24.0×24.0×3.0cm
 with rim
 100 pcs.





PLATE CUADRA

 Item no. 3392
 $18.0 \times 18.0 \times 2.5 \text{ cm}$ square
 100 pcs.

 Item no. 3391
 $17.0 \times 12.0 \times 2.5 \text{ cm}$ rectangular
 200 pcs.

 Item no. 3394
 $25.0 \times 16.0 \times 2.5 \text{ cm}$ rectangular
 100 pcs.

PLATE TRAY

Item no. N745 19.0 × 9.0 × 2.0 cm 200 pcs. **Item no. N744** 17.0 × 14.0 × 2.5 cm 200 pcs.





PLATE RECTANGULAR

 Item no. 19471
 $16.0 \times 13.0 \times 3.0 \, \text{cm}$ with rim
 $100 \, \text{pcs.}$

 Item no. 19014
 $24.0 \times 16.0 \times 1.5 \, \text{cm}$ without rim
 $100 \, \text{pcs.}$

 Item no. 5034
 $24.0 \times 16.0 \times 2.5 \, \text{cm}$ with rim
 $100 \, \text{pcs.}$



Item no. 19471





Item no. 20814 Ø 23.0 × 3.8 cm 100 pcs.

PLATE ROUND

Item no. 15340 Ø 17.0 × 1.5 cm without rim 200 pcs. Item no. 5031 \emptyset 18.0 × 2.5 cm with rim 100 pcs. Item no. 5033 \emptyset 20.0 × 2.5 cm with rim 100 pcs. Item no. 5037 Ø 22.0 × 3.0 cm with rim 100 pcs. Item no. 5039 \emptyset 24.0 × 3.0 cm with rim 100 pcs. Item no. 5041 \emptyset 26.0 × 3.0 cm with rim 100 pcs. Item no. N141 \emptyset 30.0×3.0 cm with rim 100 pcs.





PLATE HEXAGONAL

Item no. 5038 24.0×2.5 cm 100 pcs.





Item no. 18852 11.0 × 6.0 × 1.0 cm 1-part 400 pcs. Item no. 18853 23.0×12.0×2.3cm 1-part 200 pcs. Item no. 18854 28.0 × 15.0 × 3.0 cm 1-part 100 pcs. Item no. 18855 28.0×15.0×3.0 cm 2-part 100 pcs.

Item no. 18855





TRIANGLE

Item no.12173 24.5×15.0×1.8cm 100 pcs.



PLATTER LONG

Item no. N729 41.0×8.5×2.8cm 100 pcs.





PLATTE GN ½

Item no. 19472 32.5×26.5×2.0 cm 100 pcs.

PLATTER

Item no. N135 30.0 × 20.0 × 2.5 cm 100 pcs. small Item no. N136 100 pcs. 34.5×23.5×2.5cm medium

Item no. N137 41.5 × 27.5 × 2.5 cm 100 pcs. large

TRANSPORT BOX, see page 82

Item no. N135



Item no. 4747 48.0 × 24.0 × 4.0 cm 50 pcs.



Item no. 5045 approx. 50.0 × 30.0 cm 25 pcs.

The palm leaf as a whole can vary in size and shape. The illustration shows an example.



Read more about the impressive palm-leaf production process.

















KEEPING THE ENVIRONMENT SWEET

Many people have a sweet tooth, and so does the environment. When sugar is obtained from sugar cane, a valuable biomass is created that usually goes to waste. This we now use to create the disposable tableware of the future: 100 percent natural, 100 percent biodegradable and environmentally friendly.



Sugar cane SWEET INNOVATION







Raw material sugar cane straw

U2Extracted plant fibres

Finished product

Our appetite for sweet things is now also compatible with nature: the sugar cane juicing process produces large quantities of fibres – a **residual material that has previously remained unused.** And yet this biomass is extremely valuable for the production of natural disposable tableware and packaging. Sugar cane fibres can be used to make stylish products with outstanding properties: tableware made from sugar cane is **lightweight** but still very **robust.** At the same time it is **water resistant**, suitable for cold and hot foods and can be used in microwave, oven and freezer. With a bio-lamination

that creates a stronger grease and water barrier, the sugar-cane bowls become sealable and can be closed not only with lids but also with a peelable film in naturesse quality. This **sustainable full solution** expands the range of applications for sugar cane to the take-away sector, for instance. Production of the 100 percent biodegradable sugar cane range takes place close to the source of the raw materials, which protects the environment additionally by keeping transportation routes to a minimum. Our wide range of sugar cane products is available in light brown and white.

DOMED LID FOR CARDBOARD AND SUGAR CANE CUPS

Item no. 20518whiteØ 8.0 cmsuitable for all cups withØ 8.0 cmItem no. 20519whiteØ 9.0 cmsuitable for all cups withØ 9.0 cm

1000 pcs.

1000 pcs.







CUP

Item no. 10157 white Ø 8.0 cm 260 ml/10.4 oz 1000 pcs.

Domed lid sugar cane

Item no. 20518 white suitable for all cups with Ø 8.0 cm 1000 pcs.

SOUP CUP

Item no. 10136 white Ø 11.0 × 8.5 cm 425 ml 500 pcs.

Lid sugar cane

Item no. 10137 white for item no. 10136 500 pcs





BOWL TRIGON

 Item no. 13564
 white
 17.2×17.1×5.3 cm
 300 ml
 500 pcs.

 Item no. N461
 white
 21.1×20.4×6.6 cm
 600 ml
 200 pcs.



BOWL KARO

Item no. N202white $16.6 \times 16.0 \times 4.5 \, \text{cm}$ $450 \, \text{ml}$ $500 \, \text{pcs.}$ Item no. N323white $20.0 \times 20.0 \times 5.5 \, \text{cm}$ $850 \, \text{ml}$ $500 \, \text{pcs.}$

Lid PLA

Item no. N279 transparent for item no. N202 400 pcs.





PLATE TRIGON

Item no. 12701

Item no. 15548

Item no. N154

.... Item no. 17491

Item no. N462 white $26.8 \times 25.7 \times 1.0 \, \text{cm}$ 200 pcs. with glass holder

BOWL ROUND

Item no. 3435	white	Ø 14.0 × 4.0 cm	200 ml	with rim	500 pcs.
Item no. 5018	white	Ø 16.0×3.0 cm	300 ml	with rim	500 pcs.
Item no. 5254	white	Ø 18.0 × 4.0 cm	400 ml	with rim	500 pcs.
Item no. N154	natural	Ø 18.0 × 4.0 cm	400 ml	with rim	500 pcs.
Item no. 15548	natural	Ø 15.1 × 6.0 cm	600 ml	without rim	300 pcs.
Item no. N394	white	Ø 15.5×5.5cm	500 ml	without rim	500 pcs.
Item no. 12701	white	Ø 19.5 × 4.0 cm	680 ml	without rim	500 pcs.
Item no. 15549	natural	Ø 19.5×5.2cm	900 ml	without rim	620 pcs.
Item no. 15550	natural	Ø 19.5×6.5cm	1200 ml	without rim	520 pcs.
Item no. 14970	natural	Ø 21.0 × 4.5 cm	600 ml	without rim	500 pcs.
Item no. 15441	white	Ø 21.0 × 6.0 cm	900 ml	without rim	250 pcs.
Item no. 14971	natural	Ø 21.0 × 6.0 cm	900 ml	without rim	250 pcs.

Lid PLA with anti-fog

	_		
Item no. 17491	transparent	for item no. 15548	500 pcs.
Item no. 15543	transparent	for item no. 15549/15550	240 pcs.
Item no. 13343	transparent	for item no. 14970/14971/15441	240 pcs.
Item no. 15370	transparent	for item no. 14970/14971/15441	250 pcs.

Lid sugar cane

Item no. 22505	natural	Type 03	for item no. 15548
Item no. 21115	natural	Type 03	for item no. 15549/
Item no. 22506	natural	Type 03	for item no. 14970/

Type 03 for item no. 15548 300 pcs.
Type 03 for item no. 15549/15550 400 pcs.
Type 03 for item no. 14970/14971 300 pcs.











PLATE ELEGANCE

 Item no. 14171
 Ø 23.0×3.8 cm
 deep
 500 pcs.

 Item no. 14172
 Ø 27.0×1.9 cm
 flat
 500 pcs.

Item no. 14171

PLATE ROUND

Item no. 3438	white	Ø 15.5×1.5 cm	l-part	500 pcs.
Item no. 5015	white	Ø 18.0 × 1.6 cm	l-part	500 pcs.
Item no. N151	natural	Ø 18.0 × 1.6 cm	l-part	500 pcs.
Item no. 5016	white	Ø 23.0 × 2.0 cm	l-part	500 pcs.
Item no. N152	natural	Ø 23.0 × 2.0 cm	l-part	500 pcs.
Item no. 5017	white	Ø 26.0×2.2 cm	l-part	500 pcs.
Item no. N157	natural	Ø 26.0×2.3 cm	l-part	500 pcs.
Item no. 10761	white	Ø 26.0×2.5cm	2-part	500 pcs.
Item no. 16366	natural	Ø 26.0×1.9cm	with dip	420 pcs.
			compartment	
			and cup holder	





Item no. N152





PIZZA PLATE

Item no. 10485 white Ø 32.5×0.5 cm 200 pcs.













PLATE TRAY

Item no. 3501	white	13.6 × 13.6 × 2.2 cm	square	1000 pcs.
Item no. 3506	white	$18.0 \times 9.0 \times 1.7 \text{cm}$	rectangular	1000 pcs.
Item no. 3502	white	18.0 × 13.6 × 2.2 cm	rectangular	1000 pcs.
Item no. 5140	white	20.0 × 15.2 × 1.6 cm	rectangular	500 pcs.
Item no. 3505	white	22.5 × 13.6 × 2.2 cm	rectangular	1000 pcs.

PLATE KARO

Item no. N127	white	16.0 × 16.0 × 1.5 cm	square	500 pcs.
Item no. N128	white	20.0×20.0×1.5cm	square	500 pcs.
Item no. N129	white	26.0×26.0×1.8cm	square	500 pcs.
Item no. N130	white	26.0×13.0×1.5cm	rectangular	500 pcs.





PLATE WAVE

 Item no. N132
 white
 8.0 × 8.0 × 0.9 cm
 500 pcs.

 Item no. N133
 white
 15.0 × 15.0 × 0.9 cm
 500 pcs.

LUXA BY NATURESSE

Item no. 21261	white	14.1×7.2×1.5cm/2.0cm		dip-dish		500 pcs.
Item no. 21263	white	16.0 × 8.1 × 1.6 cm/2.3 cm		dip-dish		500 pcs.
Item no. 21264	white	16.9 × 12.3 × 4.0 cm	340 ml	bowl		500 pcs.
Item no. 21265	white	20.2 × 14.6 × 4.5 cm	600 ml	bowl		500 pcs.
Item no. 21266	white	24.2×19.5×19.0 cm/2.5 cm		plate	flat	500 pcs.
Item no. 21267	white	27.7 × 22.4 × 2.2 cm / 2.9 cm		plate	flat	500 pcs.



PLATE DEDRA

Item no. N463 white 22.4×22.4×1.0 cm l-part 350 pcs. **Item no. N464** white 26.0×11.0×1.2cm 3-part 450 pcs.

Item no. N464



PLATE KOMODO

Item no. N465	white	9.0 × 9.0 × 1.5 cm	square	1600 pcs.
Item no. N468	white	18.0 × 18.0 × 1.5 cm	square	400 pcs.
Item no. 13099	white	22.0 × 22.0 × 1.5 cm	square	500 pcs.
Item no. N466	white	18.0 × 9.0 × 1.5 cm	rectangular	800 pcs.
Item no. N467	white	27.0 × 9.0 × 1.5 cm	rectangular	400 pcs.

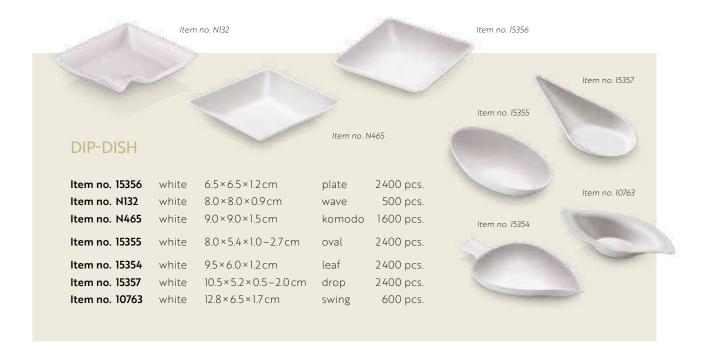
Item no. N463





DESSERT BOWL

Item no. 10762 white 12.0 × 9.0 × 8.0 cm 150 ml 400 pcs. **Item no. 10056** white 12.0 × 8.0 × 4.5 cm 300 ml 600 pcs.



DIP-DISH

 Item no. 15546
 white
 Ø 6.2×1.8cm
 30 ml
 1800 pcs.

 Item no. 10135
 white
 Ø 6.2×3.0cm
 60 ml
 2000 pcs.

 Item no. 15547
 white
 Ø 6.2×5.7cm
 100 ml
 1200 pcs.

Lid PLA

Item no. 15303 transparent

Type 01 for item no. 10135/15546/15547

2000 pcs.



FOOD BOX WITH HINGED LID



Item no. 20898 Item no. 20899 Item no. 23727

white white white

Type 03 Type 03 Type 03

23.0 × 15.3 × 5.7 cm 24.7 × 21.0 × 5.7 cm 24.7 × 21.0 × 5.7 cm

450 ml/450 ml 2-part 450 ml/900 ml 2-part 180 pcs. 180 pcs.

Item no. 20898

180 pcs. 1600 ml 1-part

Item no. 20899

Item no. 20283

Item no. 23727



Item no. 3470 500 pcs. white 12.0 × 12.0 × 6.8 cm Item no. 3474 white 13.5 × 13.5 × 7.8 cm 500 pcs. Item no. 13275 white 15.0 × 15.0 × 8.0 cm 500 pcs. 250 pcs.

Item no. 20283 17.6 × 17.6 × 13.0 cm white

Item no. 3470



BOWL OVAL

18.0×11.0×4.3 cm 320 ml 500 pcs. Item no. 5019 white

BOWL SQUARE

 Item no. 3452
 white
 13.0 × 13.0 × 4.2 cm
 240 ml
 500 pcs.

 Item no. 3453
 white
 13.0 × 13.0 × 5.9 cm
 350 ml
 500 pcs.

Lid sugar cane

Item no. 3455 white Type 03 for item no. 3452/3453 500 pcs.



MENU TRAY RECTANGULAR

Item no. 3456	white	20.5×13.0×4.5cm	500 ml	l-part	500 pcs.
Item no. 12400	natural	20.5×13.0×4.5cm	500 ml	l-part	500 pcs.
Item no. 3457	white	20.5×13.0×5.6 cm	650 ml	l-part	500 pcs.
Item no. 17022	natural	20.5×13.0×5.6 cm	650 ml	l-part	500 pcs.
Item no. N395	white	22.9 × 15.3 × 5.0 cm	850 ml	l-part	250 pcs.
Item no. 12402	natural	22.9 × 15.3 × 5.0 cm	850 ml	l-part	250 pcs.
Item no. N396	white	22.9×15.3×5.7 cm	1000 ml	l-part	250 pcs.
Item no. 17023	natural	22.9×15.3×5.7 cm	1000 ml	l-part	250 pcs.
Item no. N397	white	22.9×15.3×5.7 cm	420/250 ml	2-part	250 pcs.
Item no. 17024	natural	22.9×15.3×5.7 cm	420/250 ml	2-part	250 pcs.
Item no. 5364	white	$24.0 \times 15.4 \times 4.0 \text{cm}$	440/240 ml	2-part, incl. lid	200 pcs.

Lid PLA with anti-fog

 Item no. 12049
 transparent
 Type (1) for item no. 3456/3457/12400/17022
 520 pcs.

 Item no. 12012
 transparent
 Type (1) for item no. N395/N396/N397/12402/17023/17024
 390 pcs.

Lid sugar cane

Item no. 3462	white	Type 03 for item no. 3456/3457	500 pcs.
Item no. N398	white	Type 03 for item no. N395/N396/N397	250 pcs.
Item no. 12401	natural	Type 03 for item no. 12400/17022	500 pcs.
Item no. 12403	natural	Type 03 for item no. 12402/17023/17024	250 pcs.





Item no. 21106

Item no. 21104



Item no. 15360

BOWL SQUARE, NATURAL

Item no. 21104	natural	$12.0 \times 12.0 \times 3.0 \text{ cm}$	250 ml	900 pcs.
Item no. 21105	natural	$12.0 \times 12.0 \times 4.0 \text{cm}$	300 ml	900 pcs.
Item no. 21106	natural	12.0 × 12.0 × 5.5 cm	400 ml	900 pcs.
Item no. 21107	natural	$12.0 \times 12.0 \times 6.5 \text{cm}$	500 ml	900 pcs.
Item no. 14966	natural	$17.0 \times 17.0 \times 4.0 \text{cm}$	500 ml	500 pcs.
Item no. 14967	natural	$17.0 \times 17.0 \times 5.5 \text{cm}$	750 ml	500 pcs.

Lid PLA with anti-fog

Item no. 16823	transparent	Type 02 for item no.	500 pcs.
		14966/14967	

Item no. 21127	transparent	Type 02 for item no.	300 pcs.
		21104/21105/21106/21107	

Lid sugar cane

Item no. 15361	natural	Type 03 for item no.	500 pcs.
		14966/14967	

Item no. 16147

BOWL RECTANGULAR, NATURAL

Item no. 14968 natural 19.5 × 17.0 × 4.0 cm 600 ml 1-part 500 pcs. Item no. 14969 19.5 × 17.0 × 5.6 cm natural 900 ml 1-part 500 pcs. 400/180 ml 2-part Item no. 16147 natural 19.5 × 17.0 × 5.6 cm 400 pcs.

Lid PLA with anti-fog

Item no. 16821 transparent Type 02 for item no. 14968/14969/16147 500 pcs.

Lid sugar cane

Item no. 21127 -

Item no. 15360 natural





BANDEROLE 2

Item no.16070 Banderole PaperWise 1000 pcs. 55.0 × 3.3 cm



BOWL RECTANGULAR, NATURAL

 Item no. 15551
 natural
 23.0×16.5×3.0 cm
 600 ml
 300 pcs.

 Item no. 15552
 natural
 23.0×16.5×4.7 cm
 950 ml
 300 pcs.

Lid PLA with anti-fog

Item no. 15545 transparent Type 02 for item no. 15551/15552 400 pcs.

Lid sugar cane

Item no. 17914 natural Type 03 for item no. 15551/15552 300 pcs.



BOWL WITH HINGED LID, NATURAL

Item no. 15689 natural 13.0×8.0 cm 550 ml 200 pcs.





The 100% solution from nature

SIMPLE TO USE, NO LIMITATIONS

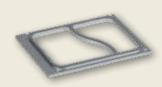
Thanks to our 15 years of experience with natural raw materials, **ready meals** can now be served **in a completely sustainable way** and free of plastic: the meal trays, the peelable films and also the matching lids are all made of fast-growing renewable raw materials and are 100% biodegradable.

The naturesse ready-meal trays are made of sugar cane fibres and generate around 50% less CO₂ during production than conventional trays (made of part-recycled materials). The **bio-lamination**, which is also naturally biodegradable, protects each tray from water and sauces. In combination with our biodegradable and **peelable sealing films**, or with a lid made of PLA or sugar cane fibres, the natural packaging solution is complete. The wide product range is suitable for every imaginable application and with our easy-to-use sealing machines, ready meals are packed naturally in no time at all.

This sustainable alternative to plastic is ideal for meals with longer holding times, for dressed salads, sauce-based dishes, juicy meals or even for iced desserts. The ready-meal packaging withstands the cold of the freezer as well as the heat of the microwave and oven, and so can also be used for freezing or heating the food. As always, the closure must be removed before reheating.







Natural ready-meal packaging is simplicity itself. Watch now!



Menu tray

Trays made of fast-growing renewable resources and with bio-lamination. Can be used without any restrictions for hot, cold, greasy or liquid food.

Sealing tool

The right tool for every tray.



Made simple

10 CLEAR FACTS – ENDLESS POSSIBILITIES

- **✓ 100% biodegradable** integrated solution
- ✓ Made from fast-growing renewable raw materials
- **✓ Plastic-free** packaging
- Menu trays made of sugar cane fibres generate50% less CO₂ than conventional plastic trays
- ✓ Also suitable for sauce-based dishes thanks to bio-lamination
- Can be used for cold and warm dishes
- Freezer, microwave and oven safe
- Easy to open thanks to peelable sealing film
- Optional closure with lid
- Wide range for every possible application



Sealing machine

Efficient and easy-tooperate semi-automatic machines with adjustable sealing temperature and time. Sealing film

Airtight film with easy opening.
100% biodegradable.

__ Lid

Matching lids optionally available for each tray.

SUSHI TRAY, NATURAL, WITH PLA COATING

600 pcs. Item no. 24762 natural 14.3×8.1×1.8 cm Item no. 24763 600 pcs. natural 18.5×12.8×1.8cm Item no. 24764 natural 21.5 × 8.8 × 1.8 cm 600 pcs. Item no. 24765 natural 21.6 × 13.6 × 1.8 cm 600 pcs.

Item no. 24762

Item no. 24772

Lid PLA with anti-fog

Height 3.5cm

for item no. 24762 600 pcs. Item no. 24772 transparent Item no. 24773 transparent for item no. 24763 600 pcs. Item no. 24774 for item no. 24764 600 pcs. transparent Item no. 24775 transparent for item no. 24765 600 pcs.

Item no. 24774 Item no. 24764





BOWL ROUND, NATURAL, BIO-LAMINATED



Item no. 23679	natural	Ø 15.1 × 4.5 cm	350 ml	300 pcs.
Item no. 20982	natural	Ø 15.1×6.0 cm	600 ml	300 pcs.
Item no. 20983	natural	Ø 19.5×5.2 cm	900 ml	620 pcs.
Item no. 20984	natural	Ø 19.5 × 6.5 cm	1200 ml	520 pcs.

Lid PLA with anti-fog

Item no. 17491	transparent	for item no. 20982	500 pcs.
Item no. 17590	transparent	Type 01 for item no. 20982	300 pcs.
Item no. 15543	transparent	for item no. 20983/20984	240 pcs.



Lid sugar cane

Item no. 22505 natural Type 03 for item no. 20982 Type 03 for item no. 20983/20984 Item no. 21115 400 pcs. natural





Item no. 20984

Item no. 16070 page 97 Item no. 16823 Item no. 18004

BOWL SQUARE, NATURAL, BIO-LAMINATED

Item no. 18004 17.0 × 17.0 × 4.0 cm natural 500 ml 500 pcs. Item no. 18005 17.0 × 17.0 × 5.5 cm 750 ml natural 500 pcs.

Lid PLA with anti-fog

Item no. 16823 transparent Type 02 for item no. 18004/18005 500 pcs.

Lid sugar cane

Item no. 15361 natural Type 03 for item no. 18004/18005 500 pcs.



BOWL RECTANGULAR, NATURAL, BIO-LAMINATED



Item no. 18006 19.5 × 17.0 × 4.0 cm 500 pcs. natural 600 ml 1-part Item no. 18007 natural 19.5 × 17.0 × 5.6 cm 900 ml 1-part 500 pcs. Item no. 18008 natural 19.5 × 17.0 × 5.6 cm 480/180 ml 2-part 400 pcs.

Lid PLA with anti-fog

Item no. 16821 transparent Type 02 for item no. 18006/18007/18008 500 pcs. WING Lid sugar cane **LOCK** Item no. 15360 natural Type 03 for item no. 18006/18007/18008 500 pcs. makes packaging transportfriendly Item no. 15360 Item no. 18006 Item no. 18008

BOWL RECTANGULAR, NATURAL, BIO-LAMINATED



Item no. 18009 natural 23.0 × 16.5 × 3.0 cm 600 ml 300 pcs. Item no. 18010 23.0 × 16.5 × 4.7 cm 950 ml natural 300 pcs.

Lid PLA with anti-fog

Item no. 15545 transparent Type 02 for item no. 18009/18010

400 pcs.

Item no. 17914 natural Type 03 for item no. 18009/18010 300 pcs.





MENU TRAY SQUARE, BIO-LAMINATED

350 ml 500 pcs. Item no. 12857 white 13.0 × 13.0 × 5.9 cm

Lid sugar cane

Item no. 3455 white Type 03 for item no. 12857





MENU TRAY, BIO-LAMINATED



Item no. 12895	white	22.7×17.8×4.3 cm	1050 ml	l-part	250 pcs.
Item no. 22783	natural	22.7×17.8×4.3 cm	1050 ml	l-part	250 pcs.
Item no. 12896	white	22.7 × 17.8 × 4.5 cm	550/340 ml	2-part	250 pcs.
Item no. 22784	natural	22.7 × 17.8 × 4.5 cm	550/340 ml	2-part	250 pcs.
Item no. 12897	white	22.7×17.8×4.5 cm	400/220/150 ml	3-part	250 pcs.
Item no. 22785	natural	22.7 × 17.8 × 4.5 cm	400/220/150 ml	3-part	250 pcs.

Lid PLA with anti-fog

Item no. 13309 transparent for item no. 12895/12896/12897/22783/22784/22785

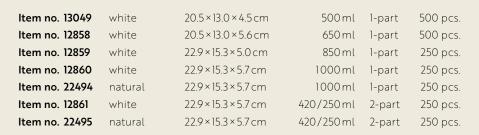
Lid sugar cane

Item no. 15167	white	Туре	03 for item no. 12895/12896/12897	250 pcs.
Item no. 23374	natural	Туре	o3 for item no. 22783/22784/22785	250 pcs.
Item no. 20683	white	Туре	o3 for item no. 12895/12896/12897 domed lid	250 pcs.
Item no. 23375	natural	Type	03 for item no. 22783/22784/22785 domed lid	250 pcs.

range of applications, LONGER holding times



MENU TRAY RECTANGULAR, BIO-LAMINATED



Lid PLA with anti-fog

 Item no. 12049
 transparent
 Type of for item no. 13049/12858
 520 pcs.

 Item no. 12012
 transparent
 Type of for item no. 12859/12860/12861/
 390 pcs.

 22494/22495
 22494/22495

Lid sugar cane

Item no. 16327

Item no. 21185

page 49

0					
Item no. 3462	white	Туре	03	for item no. 13049/12858	500 pcs.
Item no. N398	white	Туре	03	for item no. 12859/12860/12861	250 pcs.
Item no. 12403	natural	Туре	03	for item no. 22494/22495	250 pcs.





TRAY GN ¼ AND ½, BIO-LAMINATED

 Item no. 21185
 white
 26.5×16.2×6.5cm
 1600 ml
 240 pcs.

 Item no. 20115
 white
 32.5×26.5×6.5cm
 3945 ml
 240 pcs.



 Item no. 22180
 white
 Type 03 for item no. 21185
 240 pcs.

 Item no. 22181
 white
 Type 03 for item no. 20115
 240 pcs.









SEALING FILM PEELABLE

Item no. 23245 Item no. 23773	Sealing film NatureFlex, 15.5 cm × 500 linear meters Sealing film paper brown, 18.5 cm × 220 linear meters	unprinted unprinted	1 reel 1 reel
Item no. 16327 Item no. 17632	Sealing film naturesse 18.5 cm × 250 linear meters Sealing film naturesse 18.5 cm × 250 linear meters	printed, naturesse unprinted	1 reel 1 reel
Item no. 22247 Item no. 22248 Item no. 22249	Sealing film NatureFlex 34.0 cm × 500 linear meters Sealing film NatureFlex 18.5 cm × 500 linear meters Sealing film NatureFlex 21 cm × 500 linear meters	unprinted unprinted unprinted	1 reel 1 reel 1 reel
Item no. 22252 Item no. 22253 Item no. 22254 Item no. 22255	Sealing film paper white 34.0 cm × 220 linear meters Sealing film paper white 18.5 cm × 220 linear meters Sealing film paper brown 17.5 cm × 220 linear meters Sealing film paper brown 21.0 cm × 220 linear meters	unprinted unprinted unprinted unprinted	l reel l reel l reel
Item no. 22256 Item no. 22257	Sealing film naturesse $34.0 \text{cm} \times 250$ linear meters Sealing film naturesse $21.0 \text{cm} \times 250$ linear meters	unprinted unprinted	1 reel 1 reel







Item no. 16327



Item no. 22256

Item no. 22252



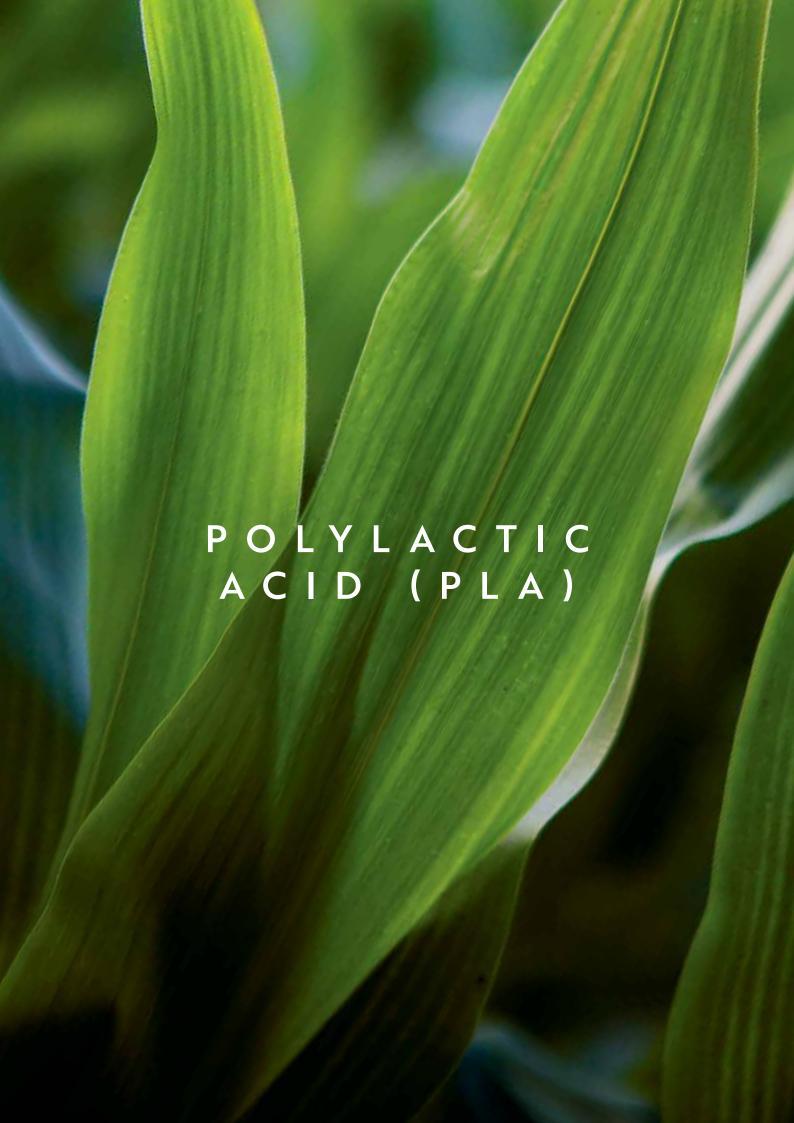
Item no. 22254

Item no. 22248



Compatible tools can be found online.







LOOKS LIKE CONVENTIONAL PLASTIC

Even if they look very similar, the naturesse PLA products have nothing at all to do with conventional plastic. Because instead of using a finite resource, i.e. petroleum, they are made from an inexhaustible resource: natural lactic acid. And since this is obtained from starch derived from sugar cane, the disposable tableware is 100 percent natural, 100 percent biodegradable and eco-friendly.

Polylactic Acid (PLA)

LACTIC ACID AS AN ALTERNATIVE TO PETROLEUM







Raw material, e.g. maize, manioc and sugar cane

Granulated starch

Finished product

The use of plastic is under fire. But we are talking about conventional plastic, which is made from petroleum or polyethylene and is not naturally biodegradable. With the natural alternative, lactic acid, plastic-like products can be manufactured that not only have all the positive properties of conventional plastics, but also offer valuable advantages such as complete biodegradability and climate-friendly production. The 100 percent natural polylactides, commonly known as polylactic acids or PLA for short, are gained through the fermentation of carbohydrates – such as the starch

derived from fast-growing sugar cane. Soon we will have the capabilities to produce PLA from starch obtained solely from residues of nature.

Our PLA is transparent, sturdy and shatterproof. It can also be moulded into almost any shape and even used as a transparent film. Products made of PLA are eminently suitable for cold applications up to 45°C and are **lighter** than conventional materials – with no compromises in terms of function and stability. And in total harmony with nature.

DRINKING CUP (2)



Printed SUP compliant

With calibration mark

Item no. 24430	Ø 7.6 cm	2.0 dl/8 oz	2250 pcs.
Item no. 24431	Ø 7.6 cm	2.0 dl/8 oz	1000 pcs.
Item no. 24432	Ø 7.6 cm	2.5 dl/10 oz	1000 pcs.
Item no. 24433	Ø 9.6 cm	3.0 dl/12 oz	1200 pcs.
Item no. 24434	Ø 9.6 cm	3.0 dl/12 oz	1200 pcs.
	beer cup,	with foam edge	
Item no. 24435	Ø 9.6 cm	4.0 dl/16 oz	1200 pcs.
Item no 24436	Ø 96cm	5 0 dl / 20 oz	1200 ncs

Item no. 24435

In order to reduce the negative environmental impact, single-use plastic beverage cups are subject to marking requirements in all EU countries. The marking on the cup informs the consumer that the cup is made of plastic or contains plastic and that it should be disposed of properly. It makes no difference whether they are made of traditional plastic or bioplastics like

Item no. 24430

our naturesse PLA products.

Item no. 24431

Item no. 19773



Item no. 24432

LID FOR DRINKING CUP

Item no. 24436

Drinking lid				
Item no. 19772	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with hinged tab	1000 pcs.
Item no. 19773	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with drinking opening	1000 pcs.
Flat lid				
Item no. 10379	Ø 7.6 cm	2.0 dl/2.5 dl	with straw opening	1000 pcs.
Item no. 2826	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with straw opening	1200 pcs.
Item no. 16601	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	without straw opening	1200 pcs.
Dome lid with st	raw hole			
Item no. 10063	Ø 7.6 cm	2.0 dl/2.5 dl	not stackable	1000 pcs.
Item no. 2827	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	not stackable	1200 pcs.
Item no. 11645	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable	1200 pcs.
Dome lid withou	t straw hole			
Item no. N544	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	not stackable	1200 pcs.
Item no. 11151	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable	1200 pcs.
Item no. 15745	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable, «push & click»	750 pcs.

Item no. 24433





Combinable as you please:

THE CUP SYSTEMS

Open, mix, enjoy. With the three cup systems from naturesse, muesli stays crispy and fresh ingredients crunchy. The innovative features mean the food can be mixed in the cup immediately prior to consumption.





Insert/portion cup Item no. 15747

SYSTEM 1: WITH «PUSH & CLICK»

The «push&click» dome lid not only locks the cup, but also the insert cup, which clicks into the lid. This completely locks the entire combination.





Item no. 15745 Ø 9.6 cm suitable for all Ø 9.6 cm cups 750 pcs. and for portion cups

15746/15747/N373

Insert/portion cup

Item no. 15746 Ø 7.6 × 2.5 cm 60 ml 1000 pcs. **Item no. 15747** Ø 7.6 × 3.5 cm 90 ml 1000 pcs. **Item no. N373** Ø 7.6 × 4.5 cm 120 ml 1000 pcs.

Flat lid for insert/portion cup

Item no. 17111 Ø 7.6 cm for item no. 15746/15747/N373 1000 pcs.



Domed lid «push & click»

Item no. 15745



SYSTEM 2: WITH INSERT CUP

Item no. 19477

The insert cup is inserted flush into the drinking cup and is held firmly by the edge of the cup. Both cups are securely closed with the lid.

> Item no. 19480 Lid suitable for all 1200 pcs. cups with Ø 9.6 cm Item no. 20817 Ø 9.4×2.2cm 100 ml 1000 pcs.





SYSTEM 3: WITH SHALLOW INSERT

The drinking cup is fitted with a separator that keeps a separate lidded sauce cup firmly in its place - for crunchy or other ingredients. The dome lid holds the integrated solution together.

Item no. 11151	Lid suitable for	1200 pcs.	
	with Ø 9.6 cm		
Item no. 10536	Lid for item no	. 10048	2000 pcs.
Item no. 10048	Ø 7.0 × 2.5 cm	60 ml	2000 pcs.
Item no. 11318	Ø 9.6 cm		1000 pcs.
Item no. 10051	Ø 9.6×7.5 cm	250 ml	1200 pcs.

Item no. 2749 Ø 9.6 cm 2.0 dl/8 oz 1000 pcs.







INSERT/PORTION CUP

Item no. 10048	Ø 7.0 × 2.5 cm	60 ml	2000 pcs.
Item no. 10049	Ø 7.0 × 4.0 cm	90 ml	2000 pcs.
Item no. 10050	Ø 7.0 × 4.7 cm	120 ml	2000 pcs.
Item no. 15746	Ø 7.6 × 2.5 cm	60 ml	1000 pcs.
Item no. 15747	Ø 7.6 × 3.5 cm	90 ml	1000 pcs.
Item no. N373	Ø 7.6 × 4.5 cm	120 ml	1000 pcs.

Insert cup

Item no. N347	Ø 9.0 × 3.0 cm	for item no.	100 ml	1000 pcs.
		24433		

Item no. 20817 100 ml 1000 pcs. \emptyset 9.4 × 2.2 cm for item no.

19476/19477

Flat lid

Item no. 10536 for item no. 10048/10049/10050 2000 pcs. Item no. 17111 for item no. 15746/15747/N373 1000 pcs.

Item no. 10048



DESSERT CUP

Item no. 19475	Ø 7.6 × 6.1 cm	145 m l	1000 pcs.
Item no. 19476	Ø 9.6 × 6.3 cm	260 ml	1000 pcs.
Item no. 19477	Ø 9.6 × 10.7 cm	430 ml	1000 pcs.
Item no. 19478	Ø 12.1×7.7 cm	500 ml	900 pcs.

Insert cup

Item no. 20817 Ø 9.4×2.2cm for 100 ml 1000 pcs. item no. 19476/19477

Lid PLA

Item no. 19479	for item no. 19475	1000 pcs.
Item no. 19480	o for item no. 19476/19477	1000 pcs.
Item no. 19481	for item no. 19478	900 pcs.





KOVA BY NATURESSE

Item no. 18348 5.0 × 5.0 × 4.5 cm 60 ml 300 pcs. Item no. 18349 4.0 × 4.0 × 8.2 cm 100 ml 300 pcs. Item no. 18350 5.9 × 5.9 × 7.2 cm 160 ml 400 pcs. Item no. 18351 7.2×7.2×7.2cm 220 ml 400 pcs.

Lid PLA

Item no. 20271 for item no. 18351/20371 400 pcs.





FOOD CONTAINER DELI

1000 pcs. Item no. 16404 Ø 12.1×3.5cm 240 ml Item no. 16405 Ø 12.1×5.1cm 350 ml 1000 pcs. **Item no. 16406** Ø 12.1×7.3 cm 500 ml 1000 pcs. Item no. 19498 Ø 12.1 × 11.0 cm 750 ml 600 pcs.

Lid PLA

Item no. 16403 for item no. 16404/16405/16406/19498 1000 pcs. Item no. 19481 for item no. 16404/16405/16406/19498 900 pcs.

Item no. 16403





BOWL ROUND

Item no. 2757 Ø 14.5 × 6.5 cm 700 ml 600 pcs.

Lid PLA

Item no. 2758 transparent for item no. 2757 600 pcs.

BOWL FLOWER

Item no. 14517 300 pcs. Ø 17.0 × 7.1 cm 720 ml Item no. 13650 Ø 17.0 × 8.3 cm 950 ml 300 pcs. Item no. 12559 \emptyset 17.0 \times 11.2 cm 1400 ml 600 pcs.

Lid PLA

Type 01 for item no. 14517/13650/12559 600 pcs. Item no. 12560

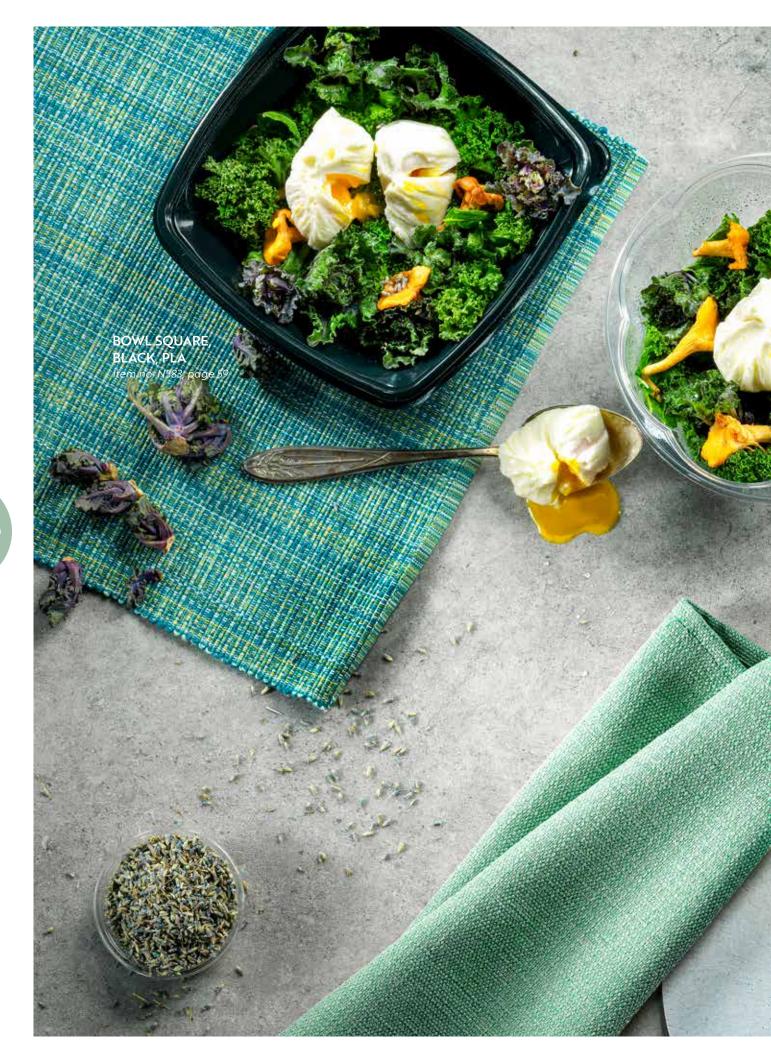




BOWL SQUARE, INCL. LID













PERFECT BECOMES EVEN MORE PERFECT

A transformation that could not have been better. Crystallised polylactic acid (CPLA) is produced by crystallising PLA, a material that is already impressive in its own right.

The process makes the biodegradable material additionally heat-resistant and extremely rigid.



Crystallised Polylactic Acid (CPLA)

CRYSTALLISING OUT THE STRENGTHS







Raw material e.g. sugar cane and manioc

O2
Granulated starch +
heat and crystallisation

U3Finished product

Sometimes a perfect product can be turned into an even more perfect product by crystallising out further benefits. This is the case with polylactic acid (PLA), which is the raw material for CPLA (crystallised polylactic acid). The crystallisation process brings out further strengths of the natural raw material: CPLA is perfect for **warm applications** and can withstand temperatures up to 85°C, making it ideal for coffee cups, for example. The material also becomes more **rigid**, which makes it possible, among other things, to produce ex-

tremely robust cutlery. Crystallisation makes the CPLA naturally milky in colour. With the addition of colour, the naturesse range of cutlery can also be supplied in beige or black, which underscores the **aesthetics**. CPLA is also pleasantly natural to the touch. Pure PLA is used in the naturesse CPLA products – no mixed compounds are used. The raw material base is guaranteed GMO-free and is processed into 100 percent biodegradable, stylish products without the addition of petroleum.

AND INTO THE DISHWASHER

Ever since the EU ban on single-use plastic cutlery came into force in 2021, you have a range of plastic-free cutlery alternatives to choose from: for example wood or paper cutlery, or reusable cutlery. Thanks to its special rigidity, our CPLA cutlery is dishwasher-safe to DIN EN 12875 and is made of rapidly renewable raw materials. The cutlery is biodegradable to DIN EN 13432 and tested for food safety.







CUTLERY REUSABLE INDIVIDUALLY PACKED IN KRAFT BAG



Item no. 23137	white	paddle-spork	16.8 cm	500 pcs.
Item no. 23801	black	paddle-spork	16.8 cm	500 pcs.
Item no. 23138	white	fork	16.8 cm	500 pcs.
Item no. 23139	white	knife	16.8 cm	500 pcs.
Item no. 23140	white	spoon	16.8 cm	500 pcs.
Item no. 23141	white	teaspoon	12.8 cm	500 pcs.

CUTLERY SET REUSABLE PACKED IN KRAFT BAG



Item no. 23142	white	knife, fork, napkin	16.8 cm	3-part	250 sets
Item no. 23802	black	knife, fork, napkin	16.8cm	3-part	250 sets
Item no. 23143	white	knife, fork, teaspoon, napkin		4-part	250 sets
Item no. 23803	black	knife, fork, spoon, napkin	16.8 cm	4-part	250 sets



DOMED LID FOR CARDBOARD CUP

Item no. 15152	white	Ø 6.0 cm	1.0 dl	500 pcs.
Item no. 15153	white	Ø 7.5 cm	1.8 dl	500 pcs.
Item no. 2837	white	Ø 8.0 cm	2.0 dl	1000 pcs.
Item no. 19073	black	Ø 8.0 cm	2.0 dl	1000 pcs.
Item no. 2590	white	Ø 9.0 cm	2.5 dl/3.0 dl/4.0 dl	1000 pcs.
Item no. 19074	black	Ø 9.0 cm	2.5 dl/3.0 dl/4.0 dl	1000 pcs.













FOR ONCE YOU ARE BARKING UP THE RIGHT TREE

Nature shows us the right path to follow when it comes to avoiding conventional plastics. It leads us directly into the FSC® forests, where wood and cellulose are harvested for natural packaging. The FSC® certificate guarantees the lasting protection of the forest and the plants and animals that live in it. For tableware that is not only 100 percent natural, but also 100 percent honest.



Cellulose/wood with FSC® certificate

A FOREST OF BENEFITS







Ol Raw material wood

U2Cellulose fibres

Finished product

Cellulose is a perfect raw material for making natural disposable tableware or packaging. But it all depends on where the cellulose comes from. For the production of the 100 percent biodegradable naturesse cardboard range, our manufacturers use cellulose from FSC*-certified forests and from controlled sources. The FSC* label is a clear indication that the product originates from responsible forestry and so ensures the **protection of plants**, **animals**, **ecosystems**, soils and landscapes. An additional PLA layer, such as that used in our

paper cups, also makes the products **heat and moisture resistant**. In addition to their natural aesthetics, the wood, cardboard and paper products are also custom-printable and offer great freedom for stylish design. The diverse range is 100 percent biodegradable and climate-friendly.

The mark of responsible forestry



Look for FSC® certified products.

CUTLERY BIRCH*



Item no. 5554	knife	16.5 cm	unwrapped	2500 pcs.
Item no. 5553	fork	16.5 cm	unwrapped	2500 pcs.
Item no. 5536	spoon	16.5 cm	unwrapped	2500 pcs.
Item no. 5524	teaspoon	11.0 cm	unwrapped	5000 pcs.
Item no. 11405	spork	14.7 cm	unwrapped	2000 pcs.
Item no. 3138	ice cream spoon	9.6 cm	unwrapped	10 000 pcs.
Item no. 4626	chip sticker in dispenser-box	8.5 cm	unwrapped	10 000 pcs.
Item no. N763	chip sticker	14.0 cm	unwrapped	10 000 pcs.
Item no. 11406	stirrer in dispenser-box	11.4 cm	wrapped	10000 pcs.
Item no. 5092	stirrer in dispenser-box	11.4 cm	unwrapped	10 000 pcs.
Item no. 11408	stirrer in dispenser-box	14.0 cm	wrapped	10 000 pcs.
Item no. 3218	stirrer in dispenser-box	14.0 cm	unwrapped	10 000 pcs.
Item no. N180	stirrer	15.5 cm	unwrapped	10000 pcs.
Item no. 13786	stirrer in dispenser-box	19.0 cm	wrapped	10000 pcs.
Item no. 2469	stirrer	19.0 cm	unwrapped	10 000 pcs.

Item no. 13786





CUTLERY SET ECO-LINE BIRCH*



Item no. 20380 knife, fork, spoon, napkin 4-part 250 sets Item no. 20381 knife, fork, napkin 3-part 250 sets Item no. 20382 spoon, napkin 250 sets 2-part Item no. 20383 fork, napkin 250 sets 2-part



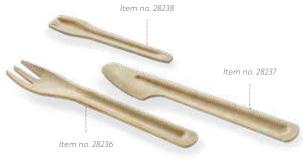


CUTLERY ECO-LINE BIRCH*



Item no. 11968	knife	16.0 cm	2000 pcs.
Item no. 11969	fork	16.0 cm	2000 pcs.
Item no. 11970	spoon	16.0 cm	2000 pcs.





CUTLERY MADE OF COMPRESSION-MOULDED WOOD FIBRE

 Item no. 28236
 fork
 15.2 cm
 300 pcs.

 Item no. 28237
 knife
 16.0 cm
 300 pcs.

 Item no. 28238
 ice cream spoon
 10.5 cm
 600 pcs.





CUTLERY SET PAPER WITH NATURESSE EMBOSSING PACKED IN KRAFT BAG



Item no. 24820 knife/fork brown, napkin white 16.5 cm 3-part 250 pcs.





CARDBOARD CUP KRAFT WITH PLA-COATING (2)





Printed SUP compliant

Item no. 27636 Ø 6.0 cm 1.0 dl/4 oz 1000 pcs. Item no. 27637 Ø 8.0 cm 2.0 dl/8 oz 1000 pcs. Item no. 27638 Ø 9.0 cm 3.0 dl/12 oz 1000 pcs. Item no. 27639 Ø 9.0 cm 4.0 dl/16 oz 1000 pcs.







VENDING COFFEE CUP NOT PLASTIC-LAMINATED (2)

Printed, brown

Item no. 26811 Ø 7.0 cm 2.0 dl/8 oz 1000 pcs.



COFFEE CUP DOUBLE WALL NOT PLASTIC-LAMINATED (2)

Printed, brown

Item no. 24615 Ø 8.0 cm 2.0 dl/8 oz 588 pcs. Item no. 24616 Ø 9.0 cm 3.0 dl/12 oz 480 pcs.





PAPER LID

ltem no. 27873	Ø 6.0 cm	white	1000 pcs.
ltem no. 27874	Ø 7.5 cm	white	1000 pcs.
ltem no. 27875	Ø 8.0 cm	white	1000 pcs.
Item no. 27876	Ø 9.0 cm	white	1000 pcs.

MATCHING CUPS

DOMED LID

CPLA

ltem no. 15152	Ø 6.0 cm	white	500 pcs.
ltem no. 15153	Ø 7.5 cm	white	500 pcs.
ltem no. 2837	Ø 8.0 cm	white	1000 pcs.
ltem no. 19073	Ø 8.0 cm	black	1000 pcs.
ltem no. 2590	Ø 9.0 cm	white	1000 pcs.
ltem no. 19074	Ø 9.0 cm	black	1000 pcs.

Sugar cane

Item no. 20518 Ø 8.0 cm white 1000 pcs. Item no. 20519 1000 pcs. Ø 9.0 cm white





CARDBOARD SLEEVE



Item no. 2523 sleeve suitable for all cups 1000 pcs.

with Ø 8.0 cm

Item no. 1220 1000 pcs. sleeve suitable for all cups

with Ø 9.0 cm



PAPER DRINKING STRAW INDIVIDUALLY WRAPPED



In dispenser-box of 250 pcs.

Item no. 23674 white Ø 0.6×24.0 cm articulated 3000 pcs.



PAPER DRINKING STRAW



In dispenser-box of 250 pcs.

III disperiser box	0/ 200 pcs.			
Item no. 21053	kraft brown	Ø 0.6×20.0 cm	unwrapped	5000 pcs.
Item no. 19119	black	Ø 0.6×20.0cm	unwrapped	5000 pcs.
Item no. 19120	color assorted	Ø 0.6×20.0 cm	unwrapped	5000 pcs.
Item no. 19532	black	Ø 0.6×23.0 cm	unwrapped	3000 pcs.
Item no. 19533	kraft brown	Ø 0.6×23.0 cm	unwrapped	3000 pcs.
Item no. 19536	black	Ø 0.8 × 15.0 cm	unwrapped	3000 pcs.
Item no. 19537	kraft brown	Ø 0.8 × 15.0 cm	unwrapped	3000 pcs.
Item no. 19534	black	Ø 0.8×23.0 cm	unwrapped	3000 pcs.
Item no. 19535	kraft brown	Ø 0.8×23.0 cm	unwrapped	3000 pcs.



Item no. 19536





Item no. 24434 page 53



CARTON PLATE KRAFT WITH GREASE BARRIER



Item no. 22877

Item no. 21544	brown	Ø 18.0 cm	round	1000 pcs.
Item no. 21552	brown	Ø 23.0 cm	round	500 pcs.
Item no. 22874	brown	23.5×23.5cm	square	500 pcs.
Item no. 22875	brown	11.0 × 17.0 cm	rectangular	1500 pcs.
Item no. 22876	brown	13.0 × 20.0 cm	rectangular	1500 pcs.
Item no. 22877	brown	16.0 × 23.0 cm	rectangular	1000 pcs.

Item no. 22875





Item no. 22874



CARTON DIP-DISH KRAFT WITH GREASE BARRIER



Item no. 21611 brown 9.0×9.0×3.0 cm 100 ml 2000 pcs.

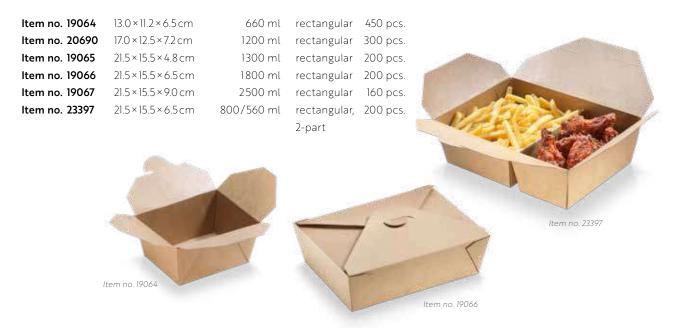
CARTON TRAY KRAFT WITH GREASE BARRIER

Item no. 21513 brown 9.0×16.0×3.0 cm 150 ml 2000 pcs. **Item no. 20751** brown 12.5×20.5×3.5cm 270 ml 1000 pcs. **Item no. 20752** brown 14.0×22.0×3.7 cm 450 ml 1000 pcs.



TAKE AWAY-BOX KRAFT WITH PLA-COATING









NAPKIN PRINTED (2)





Printed, design naturesse

Item no. 7747 white 33.0×33.0 cm 1/8 fold 2-ply 2500 pcs. Item no. 19137 natural 32.0 × 33.0 cm 1/8 fold 1-ply 7200 pcs.





FRESHPACK WITH MATER-BI-COATING



In dispenser-box

Item no. 14164 35.0 × 25.5 cm 5kg approx. 860 sheets **Item no. 14165** 51.0 × 35.0 cm 5kg approx. 430 sheets





FRESHPACK UNCOATED (2)



Item no. 19733 30.0 × 38.0 cm 5 kg approx. 910 sheets **Item no. 19734** 38.0 × 50.0 cm 5 kg approx. 550 sheets





Item no. 21019 brown 12.5×7.2 cm 500 pcs.





TRIANGLE PACKAGING KRAFT WITH PLA-COATING, HINGED LID AND PLA-WINDOW

Item no. 21145 brown 16.7×12.9×4.5 cm 200 pcs.

TRANSPORT BOX KRAFT WITH PLA-WINDOW







WRAP PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

brown 9.0 × 5.0 × 13.9 cm / 17.0 cm Item no. 10683 500 pcs. Item no. 14846 brown 9.0 × 5.0 × 9.0 cm / 12.1 cm 500 pcs.

Item no. 14846

FOOD BOX KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 13591 $12.5 \times 7.7 \times 7.2 \, \text{cm}$ 500 pcs. brown Item no. 22756 11.0 × 11.0 × 4.0 cm 500 pcs. brown Item no. 20682 brown $12.0 \times 12.0 \times 5.0 \text{ cm}$ 500 pcs.







ICE CREAM CUP ROUND KRAFT WITH PLA-COATING (2)





Printed, design naturesse

Item no. 17902	Ø 7.5 × 4.5 cm	120 ml	1000 pcs.
Item no. 17903	Ø 8.5×5.2 cm	180 ml	1000 pcs.
Item no. 17904	Ø 9.6×5.2cm	240 ml	1000 pcs.
Item no. 17905	Ø 10.5 × 6.0 cm	340 ml	500 pcs.
Item no. 20744	Ø 10.5×7.5cm	440 ml	500 pcs.

Lid PLA

Item no. 19248	transparent	stackable, for item no. 17902	1000 pcs.
Item no. 19249	transparent	stackable, for item no. 17903	800 pcs.
Item no. 19250	transparent	stackable, for item no. 17904	750 pcs.
Item no. 19251	transparent	stackable, for item no. 17905/20744	750 pcs.

Lid Kraft/PLA

Item no. 21344	brown	for item no. 17902	500 pcs.
Item no. 21345	brown	for item no. 17903	500 pcs.
Item no. 21346	brown	for item no. 17904	500 pcs.
Item no. 21347	brown	for item no. 17905/20744	500 pcs.

lce cream spoon

Item no. 20799 white
Item no. 22041 brown 3000 pcs. ice cream spoon, paper ice cream spoon, paper 3000 pcs.













SEALING MACHINE WITH DIE-CUT FUNCTIO

Item no. 27572 Die-cut sealing machine for ø 150 mm kraft pla bowls 1 pcs. Item no. 27573 Die-cut sealing machine for ø 185 mm kraft pla bowls 1 pcs.

Sealing film, for kraft pla bowls, peelable, unprinted

Item no. 27574 PLA sealing film, anti-fog, for sealing machine 27572

19.0 cm × 475 meters

Item no. 27575 PLA sealing film, anti-fog, for sealing machine 27573

27.0 cm × 475 meters



Detailed information about the die-cut sealing machine

BOWL ROUND KRAFT WITH PLA-COATING (2)





Printed, design naturesse

Item no. 20745	brown	Ø 12.0 × 4.5 cm	300 ml	500 pcs.
Item no. 20746	brown	Ø 12.0 × 6.0 cm	445 ml	500 pcs.
Item no. 17011	brown	Ø 15.0 × 4.5 cm	500 ml	300 pcs.
Item no. 17012	brown	Ø 15.0 × 6.0 cm	690 ml	250 pcs.
Item no. 22467	brown	Ø 15.0×7.8 cm	950 ml	300 pcs.
Item no. 17013	brown	Ø 18.5×4.9 cm	900 ml	180 pcs.
Item no. 17014	brown	Ø 18.5×6.6 cm	1200 ml	160 pcs.

Lid PLA with anti-fog

Item no. 20854	transparent	Type 01	stackable, for item no. 20745/20746	400 pcs.
Item no. 17590	transparent	Type 01	stackable, for item no. 17011/17012/22467	300 pcs.
Item no. 17592	transparent	Type 01	stackable, for item no. 17013/17014	300 pcs.

Lid Kraft/PLA

Item no. 21348 brown for item no. 20745/20746 400 pcs.

Lid Kraft not plastic-laminated

Item no. 21349 brown Type 04 for item no. 17011/17012/22467 250 pcs. Item no. 21350 brown Type 04 for item no. 17013/17014 150 pcs.









Item no. 20745

Item no. 20854



BOWL SQUARE KRAFT WITH PLA-COATING (2)



Printed, design naturesse

Item no. 23358	11.5×11.5×4.5cm	345 ml	300 pcs.
Item no. 23359	11.5×11.5×6.0 cm	450 ml	300 pcs.
Item no. 23360	$17.0 \times 17.0 \times 4.0 \text{cm}$	750 ml	300 pcs.
Item no. 23361	17.0 × 17.0 × 5.0 cm	1000 ml	300 pcs.
Item no. 23362	17.0 × 17.0 × 6.4 cm	1300 ml	300 pcs.

Lid PLA with anti-fog

Item no. 23369	transparent	Type 💿	for item no. 23358/23359	300 pcs.
Item no. 23370	transparent	Type 0	for item no. 23360/23361/23362	300 pcs.

Lid Kraft/PLA

Item no. 23363	brown	Type 04 for item no. 23358/23359	300 pcs.
Item no. 23364	brown	Type 04 for item no. 23360/23361/23362	300 pcs.



SAUCE CUP KRAFT WITH PLA COATING



Item no. 24187 Ø 6.2×4.0 cm 65 ml 1000 pcs.

Lid PLA

Item no. 23358

Item no. 15303 transparent, for item no. 24187 2000 pcs.





BOWL RECTANGULAR KRAFT WITH PLA-COATING (2)









Item no. 22134	brown	12.5×10.5×4.0 cm	275 ml	500 pcs.
Item no. 22135	brown	12.5×10.5×5.0 cm	375 m l	500 pcs.
Item no. 22136	brown	12.5×10.5×6.4cm	500 ml	500 pcs.
Item no. 22140	brown	$17.3 \times 12.0 \times 4.0 \text{cm}$	500 ml	300 pcs.
Item no. 22141	brown	17.3 × 12.0 × 5.1 cm	650 ml	300 pcs.
Item no. 22142	brown	17.3 × 12.0 × 5.7 cm	750 ml	300 pcs.
Item no. 22143	brown	17.3 × 12.0 × 7.5 cm	1000 ml	300 pcs.



Item no. 22134

Lid PLA with anti-fog

Item no. 22138 transparent Type 01 for item no. 22134/22135/22136 500 pcs. **Item no. 22145** transparent Type 01 for item no. 300 pcs. 22140/22141/22142/22143



Lid Kraft/PLA

Item no. 22869 brown

Type 04 for item no. 22140/22141/22142/22143

Item no. 22136





300 pcs.



SOUP CUP KRAFT WITH PLA-COATING (2)





Printed, design naturesse

brown	Ø 9.0 × 6.0 cm	230 ml	500 pcs.
brown	Ø 9.0 × 8.0 cm	345 ml	500 pcs.
brown	Ø 9.8×10.2cm	480 ml	500 pcs.
brown	Ø 11.8 × 11.0 cm	780 ml	375 pcs.
brown	Ø 11.8×13.3 cm	950 ml	375 pcs.
	brown brown brown	brown Ø 9.0 × 6.0 cm brown Ø 9.0 × 8.0 cm brown Ø 9.8 × 10.2 cm brown Ø 11.8 × 11.0 cm brown Ø 11.8 × 13.3 cm	brown Ø 9.0 × 8.0 cm 345 ml brown Ø 9.8 × 10.2 cm 480 ml brown Ø 11.8 × 11.0 cm 780 ml

Lid Kraft/PLA

Item no. 155	534 brow	n Type 04	stackable, for item no. 15529/15530	500 pcs.
Item no. 155	535 brow	n Type 04	stackable, for item no. 15531	500 pcs.
Item no. 155	536 brow	n Type 04	stackable, for item no. 15532/15533	375 pcs.



MATCHING MACHINE

BOWL ROUND KRAFT WITH PLA-COATING (2)



Printed, white/brown

Item no. 23885	Ø 15.0 × 6.0 cm	690 ml	600 pcs.
Item no. 26604	Ø 18.5 × 4.9 cm	900 ml	252 pcs.
Item no. 23886	Ø 18.5×6.5cm	1200 ml	240 pcs.

Lid PLA with anti-fog

Item no. 17590	transparent	Type 01	for item no. 23885	500 pcs.
Item no. 17592	transparent	Type 01	for item no. 26604/23886	500 pcs.

Lid Kraft not plastic-laminated

Type 04 for item no. 23885 Item no. 21349 250 pcs. Type 04 for item no. 26604/23886 150 pcs. Item no. 21350



Item no. 23886





ICE CREAM CUP WITH PLA-COATING (2)





Item no. N006	yellow	Ø 7.2×3.9 cm	90 ml	1932 pcs.
Item no. N007	red	Ø 7.5 × 5.0 cm	135 ml	1680 pcs.
Item no. N008	green	Ø 8.6×5.0 cm	200 ml	2010 pcs.

BOAT KRAFT WITH PLA-COATING





Item no. 16527	brown	7.5 × 4.8 × 2.7 cm	120 ml	1000 pcs.
Item no. 16528	brown	$8.5 \times 5.1 \times 3.6 \text{cm}$	200 ml	1000 pcs.
Item no. 16529	brown	10.0 × 6.0 × 4.1 cm	300 ml	1000 pcs.
Item no. 16530	brown	10.7 × 6.9 × 4.1 cm	400 ml	1000 pcs.
Item no. 16531	brown	13.7×8.6×5.2cm	800 ml	500 pcs.
Item no. 16532	brown	16.8 × 9.6 × 5.7 cm	1000 ml	500 pcs.







PINE-WOOD* BOAT



Item no. 10057	8.0 × 6.0 × 1.0 cm	30 ml	4000 pcs.
Item no. 10058	11.0 × 6.5 × 1.5 cm	50 ml	4000 pcs.
Item no. 10059	$17.0\times9.0\times2.0\text{cm}$	150 ml	2000 pcs.
Item no. 17494	22.0 × 11.5 × 2.5 cm	320 ml	1000 pcs.
Item no. 10060	24.5×11.0×2.5cm	450 ml	2000 pcs.

NEW: DISHES WITHOUT PLASTIC LAMINATION



We have expanded our product range to offer you an additional, natural alternative to traditional single-use products. In addition to our kraft dishes with PLA coating, we have now introduced a selection of non-plastic-laminated dishes. All items are labelled accordingly so that guests can identify them easily at a glance.

ICE CREAM CUPS KRAFT NOT PLASTIC-LAMINATED (2)



Printed, design naturesse

Item no. 28182	Ø 7.5 × 4.5 cm	120 ml	1000 pcs.
Item no. 28183	Ø 8.5×5.2 cm	180 ml	1000 pcs.
Item no. 28184	Ø 9.6×5.2 cm	240 ml	1000 pcs.
Item no. 28185	Ø 10.5×6.0 cm	340 ml	500 pcs.
Item no. 28186	Ø 10.5×7.5cm	440 ml	500 pcs.

Lid Kraft not plastic-laminated

Item no. 28187	brown	for item no. 28182	500 pcs.
Item no. 28188	brown	for item no. 28183	500 pcs.
Item no. 28189	brown	for item no. 28184	500 pcs.
Item no. 28190	brown	for item no. 28185/28186	500 pcs.



Print on the backside of the cup

Item no. 28190





Item no. 28184



Item no. 28185



Item no. 28186

Item no. 28159



Item no. 28161





Item no. 28159

Ø 6.2×4.0 cm

65 ml 1000 pcs.



Item no. 28161 brown for item no. 28159

BOWL ROUND KRAFT NOT PLASTIC-LAMINATED (2)





Item no. 28030	Ø 12.0×4.5cm	300 ml	500 pcs.
Item no. 28170	Ø 12.0 × 6.0 cm	445 ml	500 pcs.
Item no. 27961	Ø 15.0 × 4.5 cm	500 ml	300 pcs.
Item no. 27962	Ø 15.0 × 6.0 cm	690 ml	250 pcs.
Item no. 28158	Ø 15.0×7.8cm	950 ml	300 pcs.
Item no. 27963	Ø 18.5×4.9cm	900 ml	180 pcs.
Item no. 27964	Ø 18.5×6.6 cm	1200 ml	160 pcs.

Lid Kraft not plastic-laminated with a cellulose window

Item no. 28031	brown	for item no. 28030/28170	450 pcs.
Item no. 27965	brown	for item no. 27961/27962/28158	250 pcs.
Item no. 27966	brown	for item no. 27963/27964	150 pcs.

Lid Kraft not plastic-laminated

Type 04 for item no. 27961/27962/28158 Item no. 21349 Item no. 21350











Item no. 27962

DISH SQUARE KRAFT NOT PLASTIC-LAMINATED (2)



Item no. 28177 17.0 × 17.0 × 4.0 cm 750 ml 300 pcs. Item no. 28178 17.0 × 17.0 × 5.0 cm 1000 ml 300 pcs.







NATURE'S SPEED RECORD

Bamboo is a wonder of nature. And one that grows extremely fast. The record is around 90 cm... per day. After harvesting, the stalks re-grow without human intervention. A wonderful basis, in other words, for the production of stylish and functional take-away tableware made of sturdy cardboard – without felling a single tree.



Bamboo

THE GRASSES OF THE FUTURE







Ol Raw material bamboo stalks

Extracted bamboo fibres

U3
Finished product

The saying «Trees don't grow into the sky» suggests that all good things come to an end. Bamboo, however, begs to differ. Certain types of bamboo can easily grow half a metre in a single day – a height that trees would only reach after many months. Once the bamboo has been cut, these grasses soon grow back again all by themselves. Bamboo needs no pesticides, no chemical fertilisers and no artificial irrigation to achieve its tremendous growth. All this is reason enough to make natural take-away tableware

out of it – tree-free. The cellulose of the bamboo fibres can be used to produce very sturdy cardboard that meets all take-away requirements. It has a light, brownish colour by nature. The delicate surface can be perfectly printed and is also a delight to the eye. The type of bamboo used is Moso, i.e. not the staple food of pandas, meaning that their habitat is left intact. The diverse range is 100 percent biodegradable and climate-friendly.



FOOD TRAY WITH PLA-COATING



Item no. 19621 11.5×8.5×4.3 cm 360 ml 1000 pcs. **Item no. 20386** 15.9×8.9×4.5 cm 450 ml 1000 pcs.





BURGER BOX WITH PLA-COATING (2)

Item no. 19618 11.0 × 9.5 × 7.5 cm 200 pcs. Item no. 19619 12.0 × 11.0 × 8.0 cm 200 pcs. Item no. 19620 15.5×15.5×8.5cm 200 pcs.



FOOD BOX WITH PLA-COATING AND HINGED LID, WITH PLA-WINDOW (2)

Item no. 19615 21.0 × 16.0 × 4.0 cm 450 ml 2 windows 200 pcs. Item no. 19614 16.0×12.0×5.0 cm 800 ml 2 windows 200 pcs. **Item no. 19616** 20.0×12.0×5.0 cm 950 ml 2 windows 200 pcs. Item no. 19617 20.0×14.0×6.0cm 1300 ml 2 windows 200 pcs.





FOOD BOX WITH PLA-COATING



Item no. 19601	11.5×11.5×4.0 cm	450 ml	400 pcs.
Item no. 19605	19.0 × 13.0 × 4.0 cm	750 ml	400 pcs.
Item no. 19603	13.5×13.5×5.0 cm	800 ml	400 pcs.
Item no. 19607	15.5 × 15.5 × 5.0 cm	950 ml	400 pcs.
Item no. 19609	21.5 × 13.5 × 4.0 cm	900 ml	400 pcs.

Lid with PLA-window

Item no. 19602	for item no. 19601	400 pcs.
Item no. 19604	for item no. 19603	400 pcs.
Item no. 19606	for item no. 19605	400 pcs.
Item no. 19608	for item no. 19607	400 pcs.
Item no. 19610	for item no. 19609	400 pcs.





STICK BAMBOO NATURAL*

In dispenser-box of 250 pcs.

Item no. 2677	4.0 cm	Saigon III	4000 pcs.
Item no. 10122	6.0 cm	Saigon IV	4000 pcs.
Item no. 11394	9.0 cm	Saigon V	4000 pcs.
Item no. 2760	10.5 cm	Saigon I	4000 pcs.
Item no. 2761	12.0 cm	Saigon II	4000 pcs.
Item no. 11395	15.0 cm	Saigon VI	4000 pcs.
Item no. 11396	18.0 cm	Saigon VII	4000 pcs.
Item no. 2762	9.0 cm	Tokyo I	4000 pcs.
Item no. 2763	12.0 cm	Tokyo II	4000 pcs.
Item no. N181	14.0 cm	Tokyo III	4000 pcs.
Item no. N334	18.0 cm	Tokyo IV	4000 pcs.

Pair, wrapped

Item no. 1756 23.0 cm Chopsticks 2000 pcs.





STICK BAMBOO BLACK/NATURAL*

In dispenser-box of 250 pcs.

	- 1 1		
Item no. 10052	8.0 cm	Mumbai I	4000 pcs.
Item no. 10053	12.0 cm	Mumbai II	4000 pcs.
Item no. 10054	8.0 cm	Twisted I	4000 pcs.
Item no. 10055	12.0 cm	Twisted II	4000 pcs.



SANDWICH BAG WITH PLA-WINDOW (2)



 Item no. 15675
 28.0 × 10.0 + 2 × 3.0 cm
 500 pcs.

 Item no. 15676
 23.0 × 14.0 + 2 × 3.0 cm
 500 pcs.

 Item no. 15677
 23.0 × 21.0 + 2 × 3.5 cm
 500 pcs.

 Item no. 15678
 33.0 × 12.0 + 2 × 3.0 cm
 500 pcs.



SANDWICH BAG WITH PLA STRIP WINDOW (2)



 Item no. 15684
 37.0×16.0+2×4.0 cm
 500 pcs.

 Item no. 15685
 43.0×21.0+2×4.0 cm
 500 pcs.

 Item no. 15686
 33.0×12.0+2×3.0 cm
 500 pcs.

 Item no. 15687
 27.0×26.0+2×3.5 cm
 500 pcs.





BREAD BAG

 Item no. 15679
 28.0×10.0+2×2.75cm
 500 pcs.

 Item no. 15680
 22.5×14.0+2×3.0cm
 500 pcs.

 Item no. 15681
 23.0×21.0+2×3.5cm
 500 pcs.

 Item no. 15682
 33.0×12.0+2×3.0cm
 500 pcs.

 Item no. 15683
 37.0×16.0+2×4.0cm
 500 pcs.

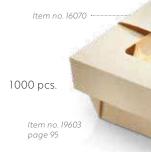




Item no. 16070

55.0 × 3.3 cm

self-adhesive





PAPERWISE - A GOOD SIGN

PaperWise stands for the process by which high-quality cardboard is made out of cellulose derived from agricultural residual materials. The PaperWise take-away products use agricultural waste products such as stalks and leaves. This means that no wood from trees is needed to make cardboard.















BAGS OF NATURAL RESOURCES

Nature would surely love to give all those plastic shopping bags the sack. This is why the carrier bags, pouches and films from naturesse use no conventional plastic at all. Instead they are made from natural vegetable oil and vegetable starch (Mater-Bi). The tear-resistant bag range can even be disposed of via the household compost.



Mater-Bi

SHOPPING BAGS WITH A SECONDARY USE







Raw material vegetable oil and starch

Granulated starch

Finished product

A lot of conventional plastic is still used for shopping. The semi-transparent shopping bags that have been the norm in retail up to now are made from petroleum and normally end up in the waste. Both aspects – bags made with a problematic resource and waste generation – are unnecessary thanks to the ideas of nature and the innovations of naturesse. The naturesse bags, pouches and films are made of a material called Mater-Bi, which is nothing other than a starch blend on the basis

of vegetable oil and vegetable starch. And the result is also strong: the solutions produced from Mater-Bi are tear-resistant, very robust and also breathable. As natural products, they return to nature again after use. All naturesse bags are certified to DIN EN 13432 and may be disposed of in the household compost without a second thought. This way, a shopping bag can have a second lease of life as a garden waste bag.





GREEN WASTE BAG



Item no. 5024	$24.0 + 2 \times 9.5 \times 50.0 \text{ cm}$	10 lt	0.017 mm	10 bags per roll
Item no. 5025	50.0 × 69.0 cm	30 lt	0.030 mm	10 bags per roll
Item no. 5026	60.0×84.0cm	60 lt	0.035 mm	10 bags per roll





KNOT BAG



Item no. 17633	$22.0 + 2 \times 6.0 \times 43.0 \text{cm}$	0.014 mm	150 bags per roll
Item no. 12965	$22.0 + 2 \times 6.0 \times 49.0 \text{cm}$	0.014 mm	120 bags per roll
Item no. 3545	23.0 + 2 × 9.5 × 49.0 cm	0.023 mm	100 bags per roll
Item no. 22999	$27.5 + 2 \times 8.0 \times 50.0 \text{cm}$	0.023 mm	100 bags per roll



GREEN WASTE BAG (INLINER)



Item no. 5027	46.0 × 44.0 × 130.0 cm	120 lt/140 lt	0.020 mm	8 bags per roll
Item no. 5028	57.0 × 58.0 × 135.0 cm	240 lt	0.020 mm	8 bags per roll
Item no. 5064	83.0 × 45.0 × 140.0 cm	360 lt	0.025 mm	5 bags per roll
Item no. 5049	115.0×75.0×150.0 cm	800 lt	0.030 mm	5 bags per roll



NATURE AS A GUEST AT YOUR EVENT

Nature is playing an increasingly important role in the area of events too. For instance, visitors are increasingly expecting a considerate approach to the use of resources, and sustainable catering technology is taken for granted. After all, an event is supposed to be an occasion for positive emotions—and cues from nature are conducive to this.

Pacovis AG – which owns the naturesse brand – is pleased to actively support you in the organisation and execution of major events: from our wide range of event products, you choose the right ones for you and benefit not only from an initial delivery of stock, but also from precise supply and stock management. If requested, our staff can support you around the clock at events and guarantee that everything runs smoothly with stylish products from nature.





DISPOSAL - A GOOD QUESTION

One issue that keeps coming up is how to dispose of naturesse items properly. After all, the raw materials used are all 100 percent biodegradable. So where should they go when they've served their purpose? Unfortunately, every country, every region and even almost every municipality has different requirements and different regulations, so there is not just one simple answer. But one thing is the same everywhere: regardless of whether the products are fermented, composted, biodegraded or incinerated, the naturesse items are always more ecologically sound than conventionally produced single-use tableware made from fossil raw materials. The method of disposal plays a lesser role in the sustainability debate.

Our technical experts are happy to advise you. We look forward to hearing from you!

Switzerland

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Austria

Pacovis Österreich GmbH & Co KG T +43 2266/65317 pacovis.at

Germany

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Czech Republic

Pacovis Česká republika s.r.o. T +420 735 75 75 55 pacovis.cz

Other countries

See page 110

YOUR DESIGN AS AN EXQUISITE TOUCH

Your decision as a company to choose sustainability already meets with widespread approval. You can build on this and associate your brand directly with the natural packaging – by having everything imprinted to your custom design. Draw attention to yourself and give your customers your own design or messages as a delicious side dish.

Whether meal trays, napkins, products for hot and cold drinks or many other forms of single-use packaging made from natural raw materials – we have the expertise to give comprehensive advice on how to best imprint and personalise your items. Because naturally it's a stylish solution you're looking for. But it's also a matter of food safety, industry standards, laws and shelf life. Pacovis has a team of experts who support the customer from the consultation

stage through to the production process and expertly bridge the gap between developers and packaging manufacturers.



The imprintable items are marked with a symbol in this catalogue.





OUR RESPONSIBILITY – YOUR SAFETY

We, the owners and all the staff of Pacovis, embrace our responsibility towards people, towards the environment and towards you. This is evident in our efforts to ensure fair working conditions, the care we take with respect to the environment and our great commitment to food safety.

All our suppliers guarantee **socio-ethical** and **eco-logical** procurement practices in compliance with the ILO conventions. Preference is given to suppliers who are additionally certified compliant with ethical standards such as Sedex, SA 8000 or BSCI. Throughout the entire manufacturing process, we adhere rigorously to all laws, provisions, rules of conduct and industrial standards – labour law, fiscal legislation, European and international law and the core UN conventions.

We take the utmost care in protecting food quality and **food safety** aspects. We comply with and exceed requirements in the areas of food-grade approvals, foodstuffs law and food packaging, and are certified to recognised industrial standards. We fulfil the safety and hygiene requirements in accordance with the GFSI standards HACCP, IFS, BRC, FSSC 22000 and offer you labels such as Sedex, FSC®, ISO 14001, VLOG, Organic Farming Ordinance and several more.

Particularly noticeable is the social and ecological commitment in the products of the naturesse brand. Socio-ethical guidelines and ecological procurement are of paramount importance here. In addition to compliance with all specifications and the above certifications, the entire naturesse product range is certified to DIN EN 13432, which guarantees residue-free compostability. Plus, since 2001, we fully offset all relevant greenhouse gases, like CO₂ emissions, through our cooperation with ClimatePartner so that you can serve your food and beverages in 100% climate-neutral naturesse products.





CERTIFICATIONS AND LABELS IN BRIEF

OK COMPOST HOME TÜV AUSTRIA

The OK compost HOME logo guarantees that a product is fully biodegradable in garden compost and has no negative impact on the environment.

DIN EN 13432

DIN EN 13432 stands for «industrial compostability» and means that a material degrades to water, carbon dioxide and biomass in industrial composting operations under defined conditions (time, temperature, oxygen, humidity) and in the presence of microorganisms or fungi.

DIN EN 12875

The standardised symbol for both the DIN EN 12875 and DIN EN 12875-2 standards indicates that household goods are dishwasher-safe in the broadest sense.

SA 8000

SA 8000 is an international standard that seeks to improving working conditions, and serves as a minimum requirement for social and labour standards. SA 8000 is based on conventions of the International Labour Organization (ILO) and the United Nations (UN).

SEDEX AND SMETA

Supplier Ethical Data Exchange is a membership organisation for companies that have committed themselves to continuously improving ethical standards in their supply chain. The audit covers areas such as working conditions, occupational health and safety, environmental management and hygiene.

ISO 14001

The international environmental management standard ISO 14001 sets out internationally agreed requirements for an environmental management system, and is part of a family of standards. This includes numerous other standards in various areas of environmental management, such as life cycle assessments, environmental indicators and environmental performance evaluation.

FSC[®]

FSC® stands for «Forest Stewardship FSC®», an international certification system for more sustainable forestry. FSC®-certified forests and plantations, which among other things are subject to strict ecological and social principles are managed in order to protect conservation.

FOOD SAFETY

Food safety includes the aspect of hygiene. It stands for all measures and concepts that are intended to ensure that food is suitable for consumption by the end consumer without any adverse effects or damage to health.

CLIMATE NEUTRALITY

Reducing the pollutant emissions generated by our naturesse products is our number one goal when it comes to climate protection. We are able to offset the remaining emissions by working together with ClimatePartner on recognised climate-protection projects – from the cultivation of the raw materials to production all the way to delivery. You can find out more on page 7 of our catalogue.

DISTRIBUTION PARTNERS – NATURALNESS TRANSCENDS BORDERS

Advice and product availability in 14 countries.

Sustainability is very much in demand. Thus it is that we are delighted to offer you our natural products of the naturesse brand in nearly every European country. Regional distribution partners are always ready to help you with expert advice, and can supply you directly from the local warehouses. That way you benefit from short de-

livery times and competent regional support. The distribution network is organised from our head-quarters in Switzerland and our three subsidiaries in Germany, Austria and the Czech Republic. In addition, we have established exclusive partnerships for you in some countries in order to offer you expert local support.

DISTRIBUTION PARTNERS

■ Belgium

Bio Pack T +32 59 50 90 59 biopack.be

Finland

MT Company Oy T +358 50 326 8791 mtcoy.fi

Holland

Natureko biodisposables T +31 182 638 275 natureko.nl

Norway

Greenway-Norge T +47 922 81 479 greenway-norge.no

Spain

Massegur T +34 972 46 92 00 massegur.com

Denmark

Greenway-Denmark T +45 98 46 15 55 greenway-denmark.dk

■ France

CROKUS S.A.S. T +33 474 43 56 43 crokus-france.eu

■ Ireland

Reach Group T +353 23 885 8107 reachretailservices.ie

Poland

EcoMaster T +48 22 872 17 62 bionaczynia.pl

Hungary

Ökosys Zrt. T +36 70 331 5160 okotermek.hu

Estonia

Planetta cup OÜ T +372 53333 528 naturesse.ee

Greece

Naturesse Hellas T +30 231 500 5998 naturesse-hellas.com

III Italy

Scatoloficio del Garda S.p.A T +39 045 717 00 31 sdgspa.it

Slovakia

Vamaplus, spol. s.r.o T +421 908 111 746 bionela.eu

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Switzerland

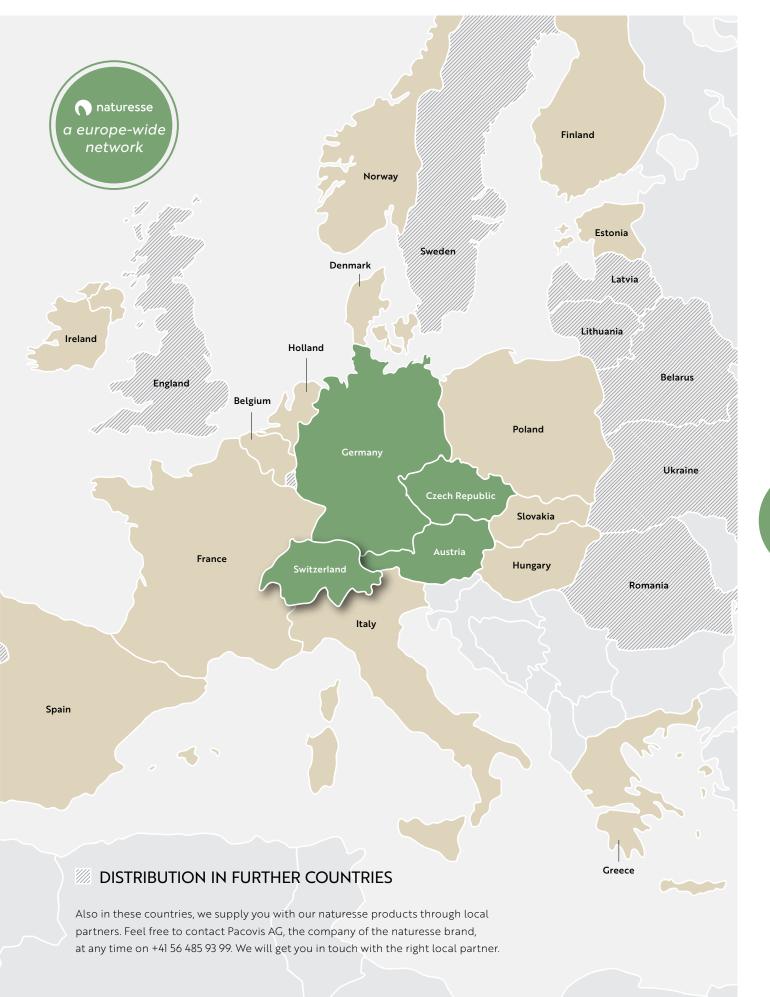
Pacovis Deutschland GmbH T +49 7123 38 004-0 pacovis.de

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Czech Republic

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Happy to Serve.



A PROMISE THAT MAKES EVERYONE HAPPY

«Happy to serve» is the core of all we do, a credo we have always lived by since our founding in 1935 and are now communicating to you conceptually and visually through our entire presentation: we search out the best solutions for you, look ahead conscientiously on your behalf and make every effort until you are completely thrilled. All in line with our motto: «Happy to Serve».

Serving is part of your job. And ours too. **Making the guest happy** is the top priority. This has been our guiding principle for almost 90 years, and everything else flows out of that. We are a traditional Swiss company with 500 or so staff and the very special passion to serve up the very best for you, always with a smile.

Our group of companies has grown many times over since its founding – and now has branches in Switzerland, Germany, Austria, the Czech Republic, Russia, Romania and Turkey as well as sales partners throughout Europe. We tackle challenges with joy and passion and make your daily work easier so you

can focus on your core business. Pacovis supports you with products and knowledge from the following areas:

- Food solutions
- Food packaging, catering
- Consumables
- Hygiene, cleaning and occupational safety

Our success over the past decades is based on a clear recipe: it takes an alert mind. Because it's only by listening attentively that we can present the right solutions – on a silver platter, as it were. You could say our **exceptional customer proximity** is our open secret for every perfect idea. But it also requires persistence and consistency. Because the best answer to your needs has to be well-researched and optimally developed. In combination with an unprecedented commitment, this results in complete satisfaction. Your satisfaction. And ours too.

PRODUCT OVERVIEW

On the following pages you will find an overview of the broad naturesse range, showing all the various products and forms presented in the catalogue.

Please note that the photos of the various items are not to scale.



PALM LEAF

P. 20

P. 20

Item no. 3391

Item no. 3394

P. 19 Item no. 5035	P. 20 Item no. N745	THE REAL PROPERTY.	P. 22 Item no. N732	
P. 19 Item no. 5036	P. 20 Item no. N744		P. 22 Item no. 15022	
P. 19 Item no. 14645	P. 21 Item no. 19471		P. 22 Item no. 5029	
P. 19 Item no. 12172	P. 21 Item no. 19014	Andrew	P. 22 Item no. 18852	
P. 19 Item no. 15190	P. 21 Item no. 5034		P. 22 Item no. 10758	
P. 19 Item no. 10759	P. 21 Item no. 20814		P. 22 Item no. 3583	
P. 19 Item no. 19441	P. 21 Item no. 15340		P. 22 Item no. 3584	
P. 19 Item no. N140	P. 21 Item no. 5031		P. 22 Item no. 12173	
P. 19 Item no. N731	P. 21 Item no. 5033		P. 23 Item no. N729	
P. 20 Item no. 10066	P. 21 Item no. 5037		P. 23 Item no. 19472	
P. 20 Item no. 5284	P. 21 Item no. 5039		P. 23 Item no. N135	
P. 20 Item no. 15341	P. 21 Item no. 5041		P. 23 Item no. N136	
P. 20 Item no. 15598	P. 21 Item no. N141		P. 23 Item no. N137	
P. 20 Item no. 5030	P. 22 Item no. 5038		P. 23 Item no. 4747	
P. 20 Item no. 5040	P. 22 Item no. 18852		P. 23 Item no. 5045	
P. 20 Item no. 3392	P. 22 Item no. 18853		The naturalness of th	ne palm leaf



The naturalness of the palm leaf products can be seen in every single product. Due to the varying vein patterns and colours of the palm leaves, each item is one-of-a-kind with its own unique style.

P. 22

P. 22

Item no. 18854

Item no. 18855

SUGAR CANE

P. 29 Item no. 20518		P. 30 Item no. 15441	P. 34 Item no. 5104	0
P. 29 Item no. 20519		P. 30 Item no. 14971	P. 34 Item no. 12502	
P. 29 Item no. 10157	9	P. 31 Item no. 14171	P. 34 Item no. 3501	
P. 29 Item no. 10136	9	P. 31 Item no. 14172	P. 34 Item no. 3506	
P. 29 Item no. 13564		P. 31 Item no. 3438	P. 34 Item no. 3502	
P. 29 Item no. N461		P. 31 Item no. 5015	P. 34 Item no. 5140	
P. 30 Item no. N202		P. 31 Item no. N151	P. 34 Item no. 3505	
P. 30 Item no. N323		P. 31 Item no. 5016	P. 35 Item no. N127	
P. 30 Item no. N462		P. 31 Item no. N152	P. 35 Item no. N128	
P. 30 Item no. 3435		P. 31 Item no. 5017	P. 35 Item no. N129	
P. 30 Item no. 5018		P. 31 Item no. N157	P. 35 Item no. N130	
P. 30 Item no. 5254		P. 31 Item no. 10761	P. 35 Item no. N132	
P. 30 Item no. N154		P. 31 Item no. 16366	P. 35 Item no. N133	
P. 30 Item no. 15548		P. 31 Item no. 10485	P. 35 Item no. 21261	
P. 30 Item no. N394		P. 34 Item no. 21096	P. 35 Item no. 21263	
P. 30 Item no. 12701		P. 34 Item no. 20725	P. 35 Item no. 21264	
P. 30 Item no. 15549		P. 34 Item no. 20726	P. 35 Item no. 21265	
P. 30 Item no. 15550		P. 34 Item no. 5203	P. 35 Item no. 21266	
P. 30 Item no. 14970		P. 34 Item no. N153	P. 35 Item no. 21267	





P. 36 Item no. N463	
P. 36 Item no. N464	FFF
P. 36 Item no. N465	
P. 36 Item no. N468	
P. 36 Item no. 13099	
P. 36 Item no. N466	
P. 36 Item no. N467	
P. 36 Item no. 20370	-
P. 36 Item no. 20371	
P. 36 Item no. 10762	
P. 36 Item no. 10056	
P. 37 Item no. 15356	
P. 37 Item no. N132	
P. 37 Item no. N465	
P. 37 Item no. 15355	
P. 37 Item no. 15354	-
P. 37 Item no. 15357	
P. 37 Item no. 10763	
P. 37 Item no. 15546	

P. 37 Item no. 10135	
P. 37 Item no. 15547	
P. 37 Item no. 3479	
P. 37 Item no. 3448	
P. 37 Item no. 3463	
P. 37 Item no. 3467	65
P. 37 Item no. 3468	-
P. 38 Item no. 20898	-
P. 38 Item no. 20899	
P. 38 Item no. 23727	
P. 38 Item no. 3470	
P. 38 Item no. 3474	
P. 38 Item no. 13275	
P. 38 Item no. 20283	
P. 38 Item no. 5019	
P. 39 Item no. 3452	
P. 39 Item no. 3453	
P. 39 Item no. 3456	
P. 39 Item no. 12400	





SUGAR CANE

P. 41 Item no. 15551		
P. 41 Item no. 15552		
P. 44 Item no. 24762		
P. 44 Item no. 24763		
P. 44 Item no. 24764		
P. 44 Item no. 24765		
P. 44 Item no. 23679		
P. 44 Item no. 20982		
P. 44 Item no. 20983	5	
P. 44 Item no. 20984		
P. 45 Item no. 18004	5	
P. 45 Item no. 18005		
P. 45 Item no. 18006		
P. 45 Item no. 18007		
P. 45 Item no. 18008	5	
P. 46 Item no. 18009		
P. 46 Item no. 18010	5	
P. 46 Item no. 12857	5	

Item no. 23675

P. 46 Item no. 23676		
P. 46 Item no. 23677		-
P. 47 Item no. 12895		
P. 47 Item no. 22783		
P. 47 Item no. 12896		000
P. 47 Item no. 22784		
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P. 47 Item no. 22785		
P. 48 Item no. 13049		
P. 48 Item no. 12858		
P. 48 Item no. 12859	5	
P. 48 Item no. 12860		
P. 48 Item no. 22494		
P. 48 Item no. 12861		
P. 48 Item no. 22495	5	
P. 48 Item no. 21185	5	
P. 48 Item no. 20115	0	
P. 49 Item no. 18360		1
P. 49 Item no. 21379		J

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P. 49 Item no. 23245	
P. 49 Item no. 23773	
P. 49 Item no. 16327	
P. 49 Item no. 17632	
P. 49 Item no. 22247	
P. 49 Item no. 22248	
P. 49 Item no. 22249	
P. 49 Item no. 22252	
P. 49 Item no. 22253	
P. 49 Item no. 22254	
P. 49 Item no. 22255	
P. 49 Item no. 22256	
P. 49 Item no. 22257	



PLA

P. 53 Item no. 24430	<u>8</u>	
P. 53 Item no. 24431	<u>8</u>	
P. 53 Item no. 24432	<u>B</u>	
P. 53 Item no. 24433	<u>8</u>	
P. 53 Item no. 24434	<u>a</u>	
P. 53 Item no. 24435	<u>8</u>	
P. 53 Item no. 24436	<u>8</u>	
P. 53 Item no. 19772		
P. 53 Item no. 19773		
P. 53 Item no. 10379		
P. 53 Item no. 2826		
P. 53 Item no. 16601		
P. 53 Item no. 10063		
P. 53 Item no. 2827		8
P. 53 Item no. 11645		8
P. 53 Item no. N544		
P. 53 Item no. 11151		8
P. 53 Item no. 15745		
P. 54 Item no. 15746		

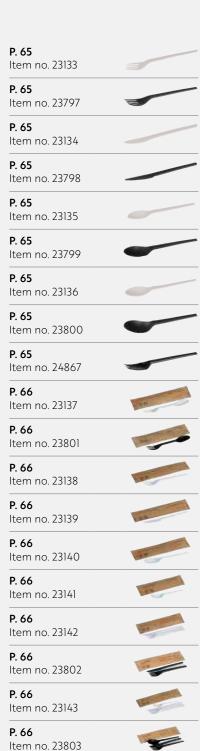
P. 54 Item no. 15747		
P. 54 Item no. N373		9
P. 54 Item no. 17111		
P. 55 Item no. 19480		
P. 55 Item no. 20817		0
P. 55 Item no. 10536		
P. 55 Item no. 10048		9
P. 55 Item no. 11318		
P. 55 Item no. 10051		8
P. 56 Item no. 2749	<u>8</u>	9
P. 56 Item no. 10049		9
P. 56 Item no. 10050		9
P. 56 Item no. N347		
P. 56 Item no. 19475	요 요	8
P. 56 Item no. 19476	<u>R</u>	9
P. 55 Item no. 19477	<u>&</u>	
P. 56 Item no. 19478	<u>R</u>	
P. 56 Item no. 19479		
P. 56 Item no. 19481		

P. 57 Item no. 18348 P. 57 Item no. 18349 P. 57 Item no. 18350 P. 57 Item no. 18351 P. 57 Item no. 16404 P. 58 Item no. 16405 P. 58 Item no. 16406 P. 58 Item no. 19498 P. 58 Item no. 19498 P. 58 Item no. 19481 P. 58 Item no. 19481 P. 58 Item no. 2757 P. 58 Item no. 2757 P. 58 Item no. 194517 P. 58 Item no. 12559 P. 58 Item no. 12559 P. 59 Item no. 12560 P. 59 Item no. 15065	Ĭ.	
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Item no. 15065		
P. 59		
Item no. N579		(2)



PLA

P. 59 Item no. N580 P. 59 Item no. N581 P. 59 Item no. N582 P. 59 Item no. N584 P. 59 Item no. 14359 P. 59 Item no. 14360 P. 59 Item no. 14361 P. 59 Item no. N583 P. 59 Item no. N585



CPLA





CELLULOSE/WOOD

P. 71 Item no. 5554	
P. 71 Item no. 5553	
P. 71 Item no. 5536	
P. 71 Item no. 5524	
P. 71 Item no. 11405	
P. 71 Item no. 3138	
P. 71 Item no. 4626	
P. 71 Item no. N763	
P. 71 Item no. 11406	1
P. 71 Item no. 5092	
P. 71 Item no. 11408	***
P. 71 Item no. 3218	
P. 71 Item no. N180	
P. 71 Item no. 13786	1
P. 71 Item no. 2469	
P. 71 Item no. 20380	三连体
P. 71 Item no. 20381	
P. 71 Item no. 20382	200
P. 71 Item no. 20383	A STATE OF

P. 71 Item no. 11968	
P. 71 Item no. 11969	
P. 71 Item no. 11970	
P. 72 Item no. 28236	
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P. 72 Item no. 28238	
P. 72 Item no. 20795	
P. 72 Item no. 22037	
P. 72 Item no. 20796	
P. 72 Item no. 22038	
P. 72 Item no. 20797	
P. 72 Item no. 22039	
P. 72 Item no. 20798	
P. 72 Item no. 22040	
P. 72 Item no. 20799	
P. 72 Item no. 22041	
P. 72 Item no. 20800	=
P. 72 Item no. 24820	
P. 74 Item no. 27636	2





CELLULOSE/WOOD

P. 75 Item no. 27874	P. 76 Item no. 19536	P. 78 Item no. 23397	<u>D</u>	9
P. 75 Item no. 27875	P. 76 Item no. 19537	P. 78 Item no. 16872	<u>Q</u>	
P. 75 Item no. 27876	P. 76 Item no. 19534	P. 78 Item no. 20864	<u>v</u>	
P. 75 Item no. 15152	P. 76 Item no. 19535	P. 78 Item no. 20701	<u>B</u>	
P. 75 Item no. 15153	P. 77 Item no. 21544	P. 78 Item no. 20702	<u>v</u>	
P. 75 Item no. 2837	P. 77 Item no. 21552	P. 78 Item no. 19416	<u>B</u>	
P. 75 Item no. 19073	P. 77 Item no. 22874	P. 78 Item no. 24416	2	
P. 75 Item no. 2590	P. 77 Item no. 22875	P. 79 Item no. 7747	2	
P. 75 Item no. 19074	P. 77 Item no. 22876	P. 79 Item no. 19137	2	
P. 75 Item no. 20518	P. 77 Item no. 22877	P. 79 Item no. 14164	2	
P. 75 Item no. 20519	P. 77 Item no. 21611	P. 79 Item no. 14165	2	
P. 75 Item no. 2523	P. 77 Item no. 21513	P. 79 Item no. 19733	2	
P. 75 Item no. 1220	P. 77 Item no. 20751	P. 79 Item no. 19734	2	
P. 76 Item no. 23674	P. 77 Item no. 20752	P. 82 Item no. 21019	2	M
P. 76 Item no. 21053	P. 78 Item no. 19064	P. 82 Item no. 21145	2	
P. 76 Item no. 19119	P. 78 Item no. 20690	P. 82 Item no. 22866		
P. 76 Item no. 19120	P. 78 Item no. 19065	P. 82 Item no. 22867		
P. 76 Item no. 19532	P. 78 Item no. 19066	P. 82 Item no. 22868		
P. 76 Item no. 19533	P. 78 Item no. 19067	P. 82 Item no. 17075	<u>8</u>	



P. 82 Item no. 17076	2	
P. 83 Item no. 15771	<u>8</u>	
P. 83 Item no. 15772	₹	
P. 83 Item no. 15774	2	
P. 83 Item no. 15773	2	
P. 83 Item no. 15775	<u>B</u>	
P. 83 Item no. 10683	<u>8</u>	
P. 83 Item no. 14846	<u>v</u>	
P. 83 Item no. 13591	2	
P. 83 Item no. 22756	2	
P. 83 Item no. 20682	2	
P. 84 Item no. 17902	<u>a</u> :	
P. 84 Item no. 17903	<u>a</u>	
P. 84 Item no. 17904	<u>a</u> :	
P. 84 Item no. 17905	2	
P. 84 Item no. 20744	<u>a</u> =	
P. 84 Item no. 27572		
P. 84 Item no. 27573		
P. 85 Item no. 20745	<u>a</u>	

P. 85 Item no. 20746	<u>R</u>	<u></u>	
P. 85 Item no. 17011	<u>R</u>		
P. 85 Item no. 17012	<u>R</u>	<u>-</u>	
P. 85 Item no. 22467	<u>8</u>		
P. 85 Item no. 17013	<u>8</u>		
P. 85 Item no. 17014	<u>8</u>	0	
P. 86 Item no. 23358	<u>8</u>		357
P. 86 Item no. 23359	<u>8</u>	0	
P. 86 Item no. 23360	<u>&</u>	0	
P. 86	0		
Item no. 23361	윤	ت	-
P. 86 Item no. 23362	요		
P. 86			
P. 86 Item no. 23362 P. 86	<u>a</u>		
P. 86 Item no. 23362 P. 86 Item no. 24187 P. 87	<u>ਨ</u>	<u></u>	
P. 86 Item no. 23362 P. 86 Item no. 24187 P. 87 Item no. 22134 P. 87	<u>a</u>		
P. 86 Item no. 23362 P. 86 Item no. 24187 P. 87 Item no. 22134 P. 87 Item no. 22135 P. 87	요 요 요		
P. 86 Item no. 23362 P. 86 Item no. 24187 P. 87 Item no. 22134 P. 87 Item no. 22135 P. 87 Item no. 22136 P. 87	କ କ କ କ		
P. 86 Item no. 23362 P. 86 Item no. 24187 P. 87 Item no. 22134 P. 87 Item no. 22136 P. 87 Item no. 22140 P. 87	요 요 요 요		

/ * \		
P. 88 Item no. 15529	<u>a</u>	
P. 88 Item no. 15530	<u>a</u>	
P. 88 Item no. 15531	2	
P. 88 Item no. 15532	2	
P. 88 Item no. 15533	<u>2</u>	
P. 88 Item no. 23885	<u>a</u> 5	
P. 88 Item no. 26604	<u>e</u> 5	
P. 88 Item no. 23886	<u>a</u>	
P. 89 Item no. N006	<u>a</u> 5	
P. 89 Item no. N007	<u>a</u>	
P. 89 Item no. N008	<u>a</u> 5	
P. 89 Item no. 16527	2	
P. 89 Item no. 16528	2	
P. 89 Item no. 16529	2	
P. 89 Item no. 16530	<u> </u>	
P. 89 Item no. 16531	<u>v</u>	
P. 89 Item no. 16532	7	

P. 89 Item no. 10057

P. 89 Item no. 10058





CELLULOSE/WOOD

P. 89 Item no. 10059		
P. 89 Item no. 17494		
P. 89 Item no. 10060		
P. 90 Item no. 28182	<u>D</u>	
P. 90 Item no. 28183	<u>B</u>	
P. 90 Item no. 28184	<u>B</u>	
P. 90 Item no. 28185	<u>B</u>	
P. 90 Item no. 28186	<u>D</u>	
P. 90 Item no. 28159	2	
P. 91 Item no. 28030	<u>B</u>	
P. 91 Item no. 28170	<u>D</u>	
P. 91 Item no. 27961	<u>D</u>	
P. 91 Item no. 27962	<u>D</u>	
P. 91 Item no. 28158	<u>D</u>	
P. 91 Item no. 27963	<u>D</u>	
P. 91 Item no. 27964	<u>D</u>	
P. 91 Item no. 28177	<u>D</u>	
P. 91 Item no. 28178	<u>D</u>	



BAMBOO

P. 95 Item no. 19621	<u>D</u>	
P. 95 Item no. 20386	<u>D</u>	
P. 95 Item no. 19618	<u>D</u>	
P. 95 Item no. 19619	<u>8</u>	
P. 95 Item no. 19620	<u>8</u>	
P. 95 Item no. 19615	<u>v</u>	
P. 95 Item no. 19614	<u>D</u>	
P. 95 Item no. 19616	<u>D</u>	
P. 95 Item no. 19617	<u>D</u>	
P. 95 Item no. 19601	<u>D</u>	
P. 95 Item no. 19605	<u>D</u>	
P. 95 Item no. 19603	<u>D</u>	
P. 95 Item no. 19607	<u>D</u>	
P. 95 Item no. 19609	<u>B</u>	
P. 96 Item no. 19599	<u>D</u>	
P. 96 Item no. 19600	<u>D</u>	
P. 96 Item no. 19611	<u>D</u>	*
P. 96 Item no. 19612	<u>D</u>	*
P. 96 Item no. 19613	<u>D</u>	*

P. 96 Item no. 2677		PA
P. 96 Item no. 10122		100
P. 96 Item no. 11394		100
P. 96 Item no. 2760		100
P. 96 Item no. 2761		100
P. 96 Item no. 11395		100
P. 96 Item no. 11396		100
P. 96 Item no. 2762		///
P. 96 Item no. 2763		///
P. 96 Item no. N181		
P. 96 Item no. N334		///
P. 96 Item no. 1756		1
P. 96 Item no. 10052		200
P. 96 Item no. 10053		200
P. 96 Item no. 10054		
P. 96 Item no. 10055		
P. 97 Item no. 15675	<u>D</u>	
P. 99 Item no. 15676	<u>D</u>	
P. 99 Item no. 15677	<u>D</u>	

P. 97 Item no. 15678	<u>8</u>	
P. 97 Item no. 15684	<u>8</u>	
P. 97 Item no. 15685	<u>8</u>	
P. 97 Item no. 15686	<u>R</u>	
P. 97 Item no. 15687	<u>R</u>	
P. 97 Item no. 15679	<u>R</u>	
P. 97 Item no. 15680	<u>8</u>	
P. 97 Item no. 15681	<u>R</u>	
P. 97 Item no. 15682	<u>8</u>	
P. 97 Item no. 15683	<u>8</u>	
P. 97 Item no. 16070	<u>R</u>	Carlotte State of Sta



MATER-BI

P. 103 Item no. 5024	2	07
P. 103 Item no. 5025	<u>R</u>	
P. 103 Item no. 5026	<u>R</u>	
P. 103 Item no. 17633	2	1.0
P. 103 Item no. 12965	<u>R</u>	1.0
P. 103 Item no. 3545	<u>R</u>	
P. 103 Item no. 22999	2	11-0
P. 103 Item no. 5027	<u>D</u>	
P. 103 Item no. 5028	2	
P. 103 Item no. 5064	<u>R</u>	
P. 103 Item no. 5049	2	11-0

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